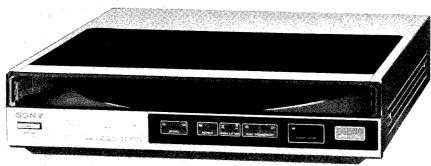
# **S-FL77**

US Model Canadian Model AEP Model UK Model E Model



### STEREO TURNTABLE SYSTEM

#### **SPECIFICATIONS**

Turntable

**Platter** Motor

29 cm (111/2 in.), aluminum-alloy diecast Linear torque BSL (brushless and slotless)

motor

Drive system

Direct drive FG servo control system

Control system

331/3 rpm, 45 rpm

Speed Wow and flutter

0.03% (WRMS)\*, 0.035% (WRMS)

±0.045% (DIN)

Signal-to-noise ratio

75 dB (DIN-B)

Automatic system

Lead-in, return, reject, repeat, record size

Tonearm

Type

Electronic tonearm, linear tracking

Overall arm length

Pivot-to-stylus length 100 mm (4 in.) 170 mm (63/4 in.)

Tracking error

±0.1°

Tracking force adjustment range 1.25 ±0.25 g

Cartridge

plug-in type, 6 g

#### **SAFETY-RELATED COMPONENT WARNING!!**

COMPONENTS IDENTIFIED BY SHADING AND MARK ♠ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

#### Cartridge XL-250G

Type

Frequency response Channel separation

Output voltage

Load impedance Tracking force

Stylus Weight

Moving magnet type 10 Hz to 20,000 Hz

23 dB at 1 kHz

5 mV at 1 kHz, 5 cm/sec.,45°

50 to 100 kilohms

1.0 to 1.5 g (1.25 g recommended)

Sony ND-250G

6 a

- Continued on page 2 -

#### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE / SUR LES DIAGRAMMES SCHÉ-MATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REM-PLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.



SONY **SERVICE MANUAL** 

General

Power requirements AEP model: 220 V ac, 50/60 Hz

UK model: 240 V ac, 50/60 Hz

E model: 110 - 120 or 220 - 240 V ac ad-

justable, 50/60 Hz

Po

Power consumption 13 W

Dimensions

Weight

Approx.  $355 \times 88 \times 370 \text{ mm (w/h/d)}$ 

 $(14 \times 3^{1/2} \times 14^{5/8} \text{ in.})$ 

including projecting parts and controls

Approx. 7.0 kg (15 lbs 7 oz), net

Approx. 8.2 kg (18 lbs 2 oz), in shipping

carton

0 dB = 0.775 V

#### **FEATURES**

#### Servo-controlled linear tracking tonearm

A linear tracking tonearm is designed to duplicate the movement of the head which cuts the record master.

Compared with a pivoted tonearm, a linear tracking arm has a very small tracking error (which means greatly reduced harmonic distortion) and almost no pressure on the inside wall of the groove (which means improved tracking ability and channel separation).

#### Biotracer electronic tonearm

The horizontal and vertical movement of the tonearm is monitored by the Biotracer's own sensors, and this information is transmitted to the tonearm by the tonearm's own linear motors to suppress resonance at low frequencies and to obtain the maximum signal-tonoise ratio.

#### A microprocessor controls three motors

The movement of the turntable, the tonearm and the turntable module is controlled by a microcomputer. When you press the START/STOP key, the module will close, the turntable will rotate and the tonearm will lower onto the record.

#### Fully automatic system

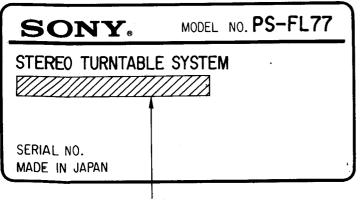
With the module closed, automatic record play and stylus up/down are operated by the "feather-touch" function key on the front panel. The record size is automatically set by a photo sensor system. If no record is on the turntable, the tonearm will not descend but will automatically return to the arm rest. A muting system activates when the tonearm is lifted and deactivates after the tonearm lowers onto a record so there is no need to turn the amplifier volume down every time a stylus is placed on a record.

#### NOTES ON REPAIR

 In this set, the voltage is applied to the power supplying line (±23V) even if the POWER switch is turned OFF.

#### — When removing the bottom plate —

- When POWER switch (S4) turns ON with bottom plate removed, MD motor (M901) and the gear continue to rotate and they do not stop. But, it is not broken.
  - 1. When CLOSE END switch (S3) on the switch board and POWER switch (S4) turn ON, the motor dose not begin to rotate.
  - 2. When CLOSE END switch is pressed, the motor stops even if the motor is rotating.
  - 3. When START switch (S502) is pressed, MD motor starts rotating. But, it stops if the disposition of 1. or 2. is performed.
  - 4. Release CLOSE END switch (S3) when MD motor stops rotating.



US, Canadian model: 120V

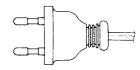
60Hz 13W

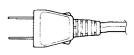
AEP model: 220V 50/60Hz 13W UK model: 240V 50/60Hz 13W

E model: 110-120V, 220-240V 50/60Hz 13W

– Power Cord –

E<sub>1</sub> model: euro-plug 1-555-734-00 E<sub>2</sub> model: parallel-blade plug 1-551-473-31





#### LOCATION OF PARTS AND CONTROLS

The photo below shows the assembled turntable. Center spindle 4 Synchro remote control jack Auto record size selection holes and lamp 2 Rubber mat 1 POWER switch SPEED selector OPEN/CLOSE key 6 START/STOP key 9 REPEAT key 8 ▼▼ ARM LIFTER key **7** → ARM TRANSPORT keys

#### POWER switch

Press to turn on the turntable. To turn the turntable off, press it again.

#### 2 Rubber mat

Place the rubber mat so that the holes for auto record size selection on the rubber mat and on the platter are matched correctly.

#### Auto record size selection holes and lamp

Record size is automatically selected by a beam transmitted from a lamp through the holes on the rubber mat and the platter to the photo detectors underneath the platter. When no record is on the platter, the tonearm will not lower onto the turntable.

#### Synchro remote control jack

Synchronized recording from disc to tape is possible on specified Sony cassette decks by using the optional RM-65 synchro remote control unit.

#### OPEN/CLOSE key

With one touch of this key the turntable module automatically opens for loading a record. With another touch the module automatically closes.

#### **⊙** START/STOP key

Press to start the record playing. To stop during play, press it again.

#### **② ◄►** ARM TRANSPORT kevs

To move the tonearm inward, press the ◀ key, and to move outward, the ▶ key. The tonearm is raised and continues to move while the key is pressed. The tonearm will stop when the key is released. For fine adjustments, press and immediately release the appropriate key.

#### ▼ ▼ ARM LIFTER key

This key lifts and lowers the tonearm. When the tonearm is lowered, the turntable starts rotating.

#### REPEAT key

Press this key to repeat play. Repeat play continues until this key is pressed to release it. If the START/STOP key is pressed during repeat play, the tonearm returns to the arm rest and the turntable stops rotating.

#### SPEED selector

Press this key when a 45 rpm record is to be played. Press it again for a 33<sup>1</sup>/<sub>3</sub> rpm record.

#### SAFETY CHECK-OUT (US Model)

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

#### LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

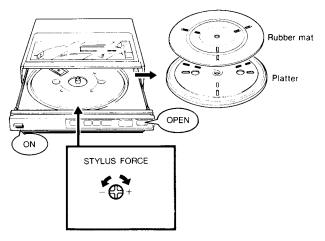
- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

# 

#### TRACKING FORCE FINE ADJUSTMENT

The tracking force has been correctly adjusted at the factory. Make fine adjustment only when the tracking force is so light that the stylus skips grooves.

The tracking force adjustment opening is located on the motor board. Insert the supplied adjustment key and turn it clockwise (+) for heavier tracking force or counterclockwise (-) for lighter tracking force.



#### **MAINTENANCE**

#### tvlus

Before playing a record, clean the stylus with a soft brush. Brush the stylus from back to front. Never attempt to clean the stylus with your finger tip. If a fluid stylus cleaner is used, make sure not to moisten the stylus too much.

#### Cabinet

Clean the cabinet periodically with a soft dry cloth. If the stains are difficult to remove, use a cloth moistened with a mild detergent solution. Do not use solvents such as alcohol, benzine or thinner, since they will damage the finish.

#### Rubber mat

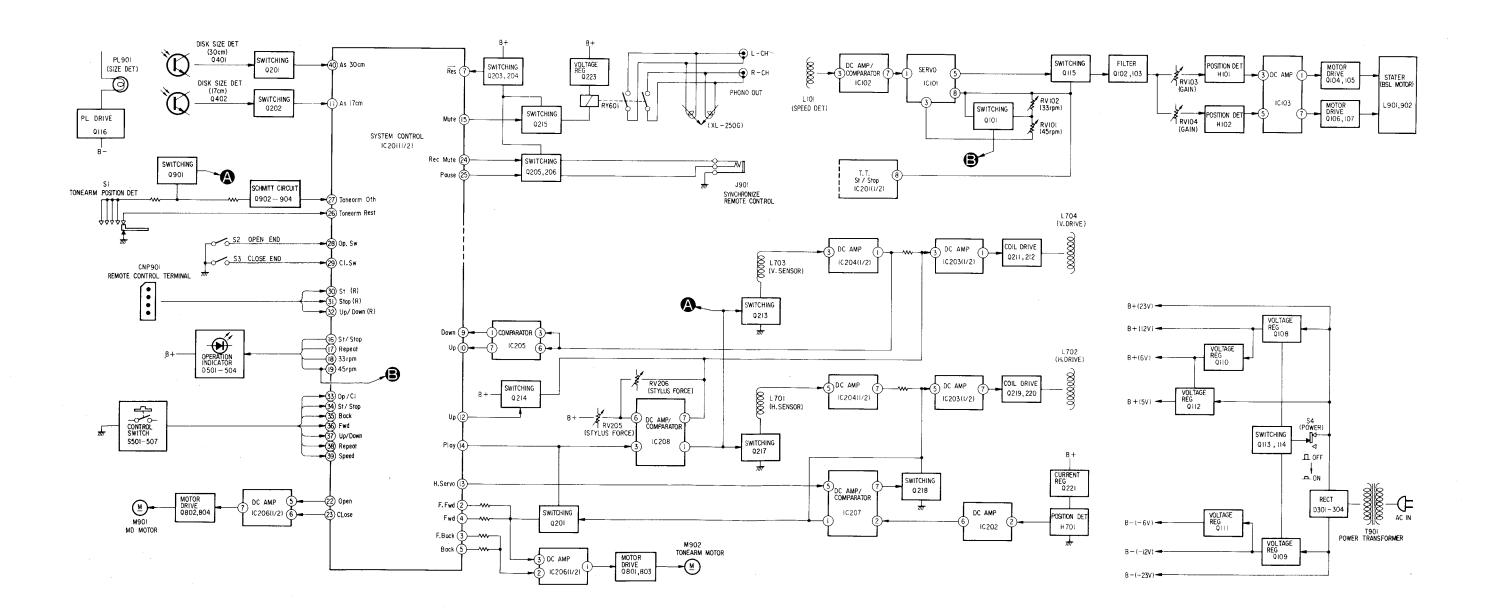
When the rubber mat becomes dirty, wipe it gently with a soft cloth slightly dampened with water.

#### Lubrication

The turntable requires no periodic lubrication. The motor shaft is lubricated at the factory for the life of the turntable.

# SECTION 1 OUTLINE

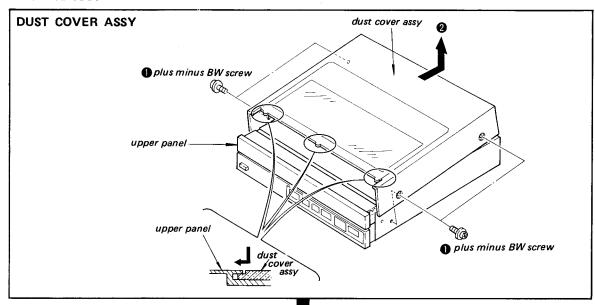
#### 1-1. BLOCK DIAGRAMS

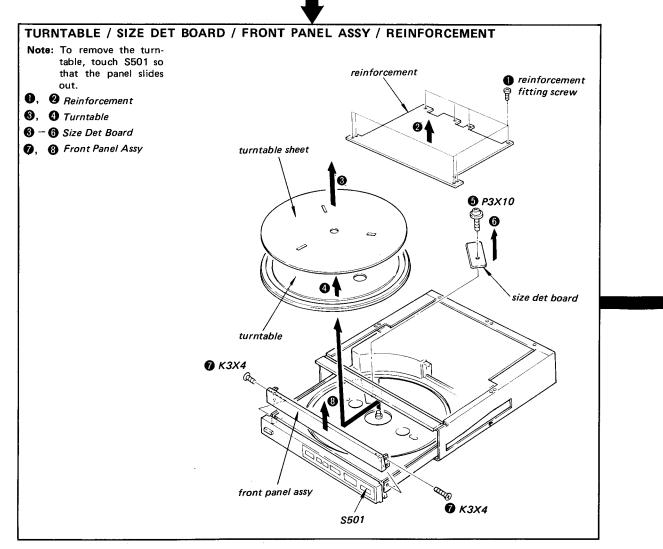


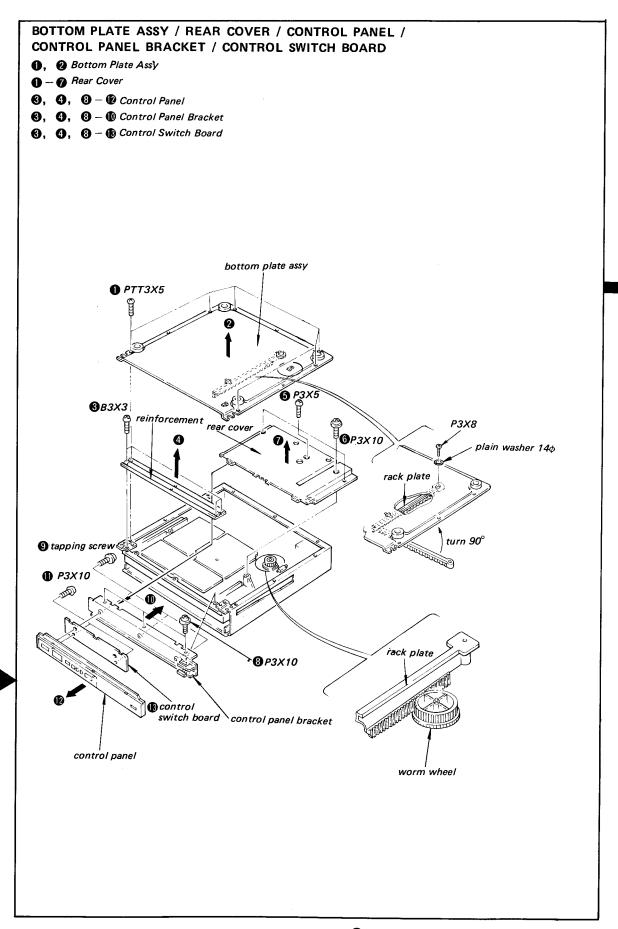
## SECTION 2 DISASSEMBLY

#### 2-1. REMOVAL

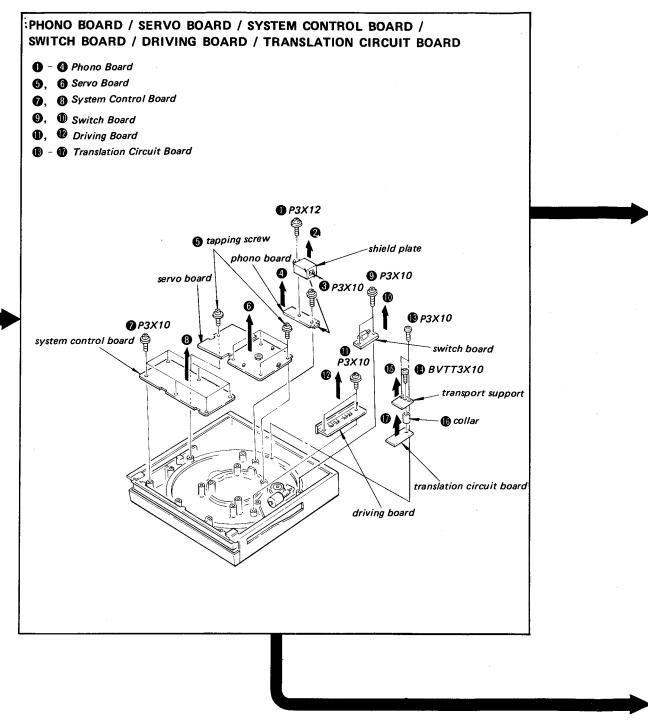
- Follow the disassembly procedure in the numerical order given.
- In this set, the voltage is applied to the power supplying line (±23V) even if the POWER switch is turned OFF.



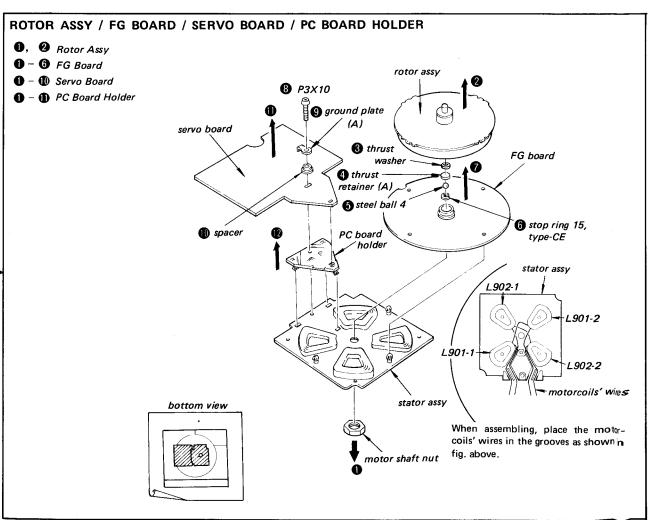




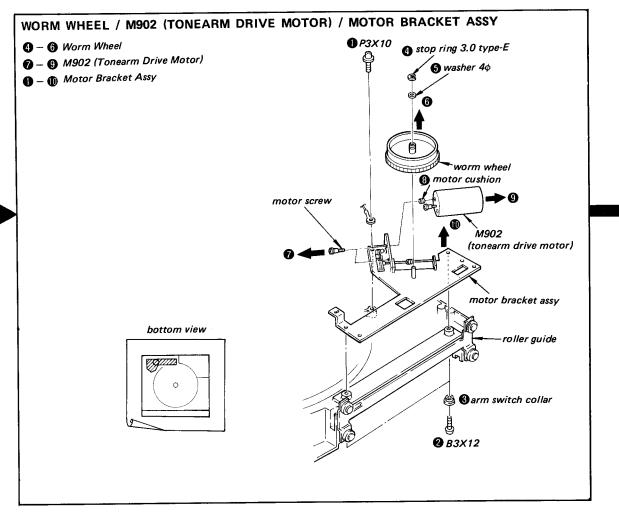
#### PS-FL77 PS-FL77

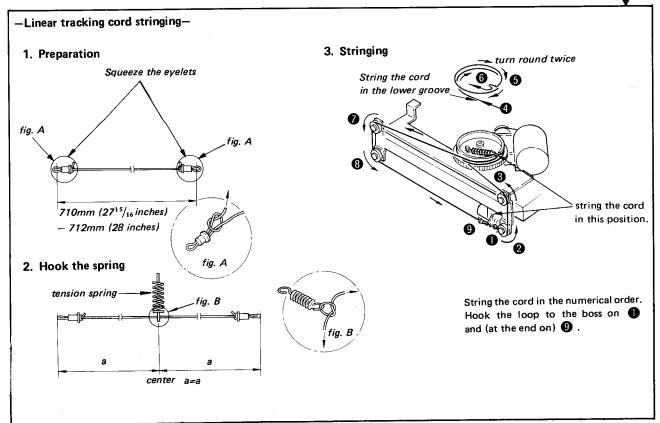


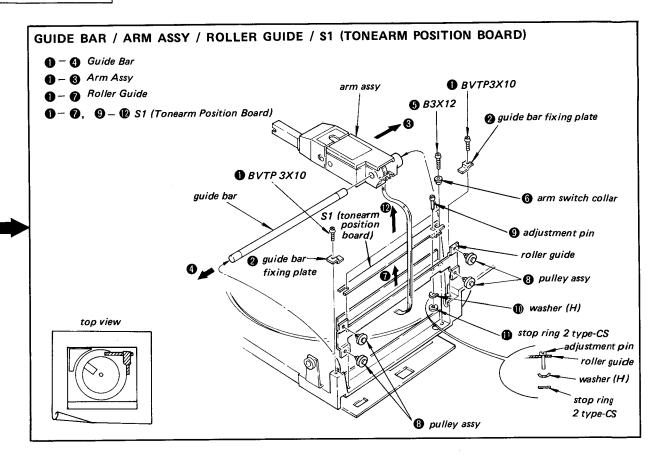
M901 (MD MOTOR) / WORM WHEEL (A) / LOADING GEAR BRACKET ASSY 2 - 7 M901 (MD Motor) 2 stop ring 3.0 type-E 2 - 4 Worm Wheel (A) washer 4 Loading Gear Bracket Assy panel lifter bracket (right) worm wheel (A) tension spring 1 tapping screw **∂** M901 (MD motor) **6** PS2.6X4 panel lifter (right) assy (a) loading gear Squeeze the end of spring sufficiently to Squeeze the end of spring sufficiently bracket assy spring surficient, secure the spring to the panel lifter (left) to secure the spring to the panel lifter (right) ass'y. top view 9 tension panel lifter bracket (left) panel lifter (left) assy

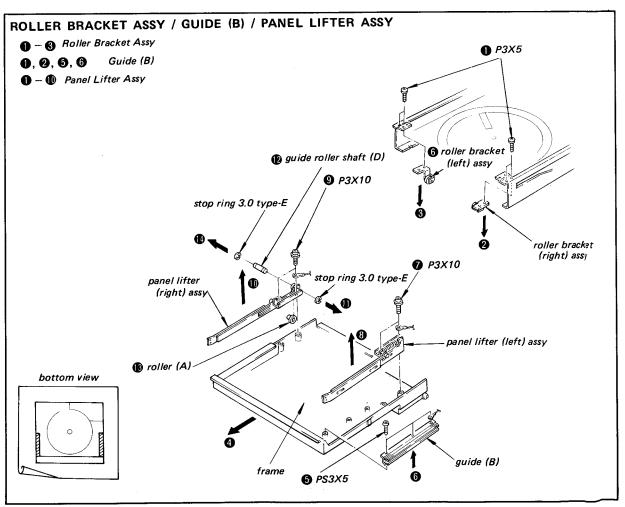


#### PS-FL77 PS-FL77

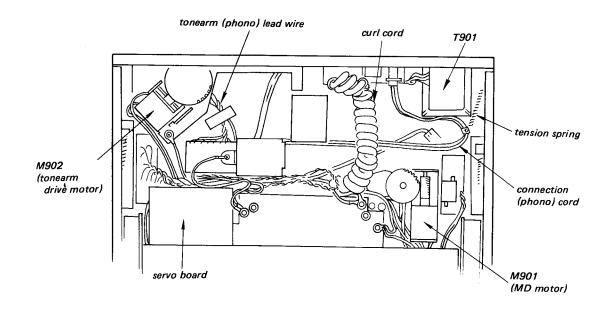


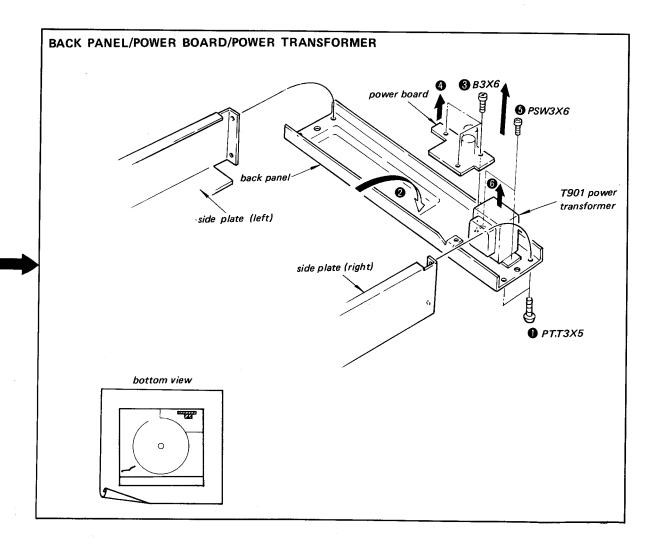


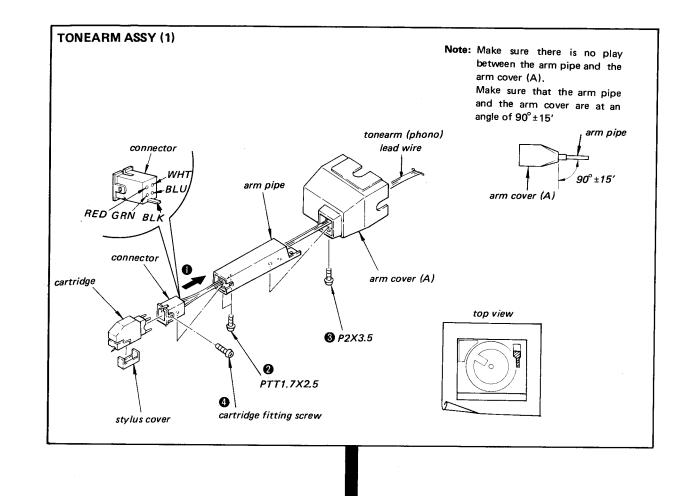


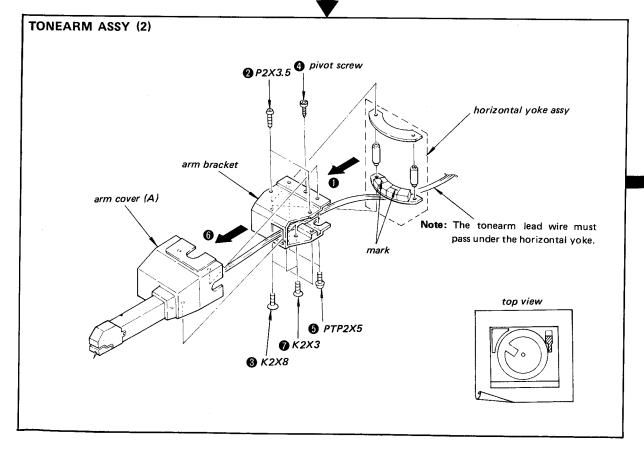


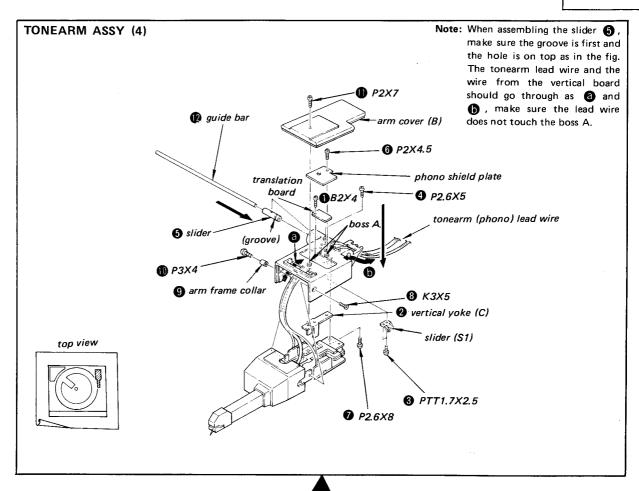
#### -Lead wires' position-

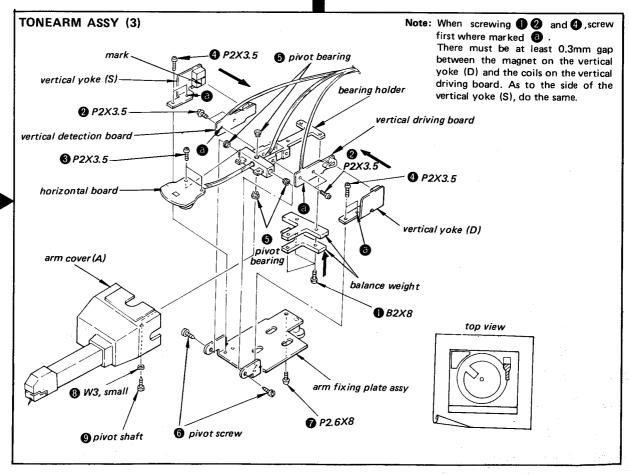










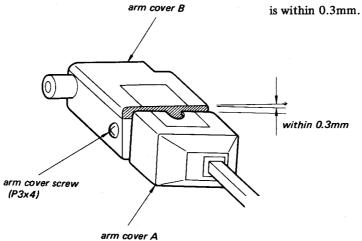


#### **SECTION 3 ADJUSTMENTS**

#### 3-1. MECHANICAL ADJUSTMENTS

**Arm Cover Inclination Adjustment** 

Loosen the arm cover screw. Fix the screw so that the inclination of the arm cover B to the arm cover A

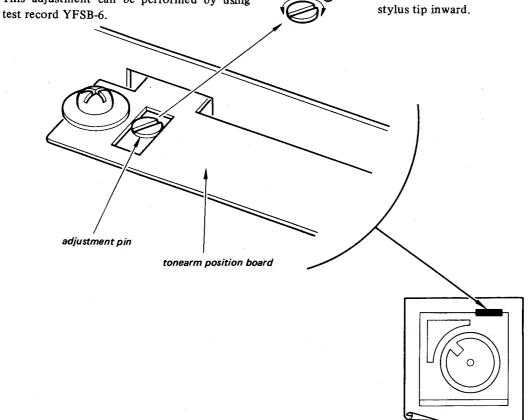


Test Record	Specification
YFSC-16 (30cm)	8 - 15 count
YFSB-6 (17cm)	18 – 29 count

#### Stylus Drop-point Adjustment

- 1. Put the test record (YFSC-16).
- 2. Press START/STOP button.
- 3. Turn the adjustment screw so that the drop-point obtains within the specification.
- Note: This adjustment can be performed by using
- A If the count value decreases, move the stylus tip outward.
- B If the count value increases, move the

Top view

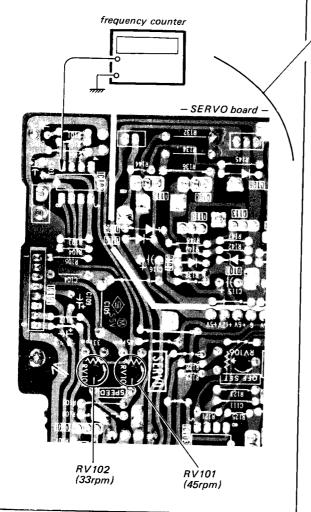


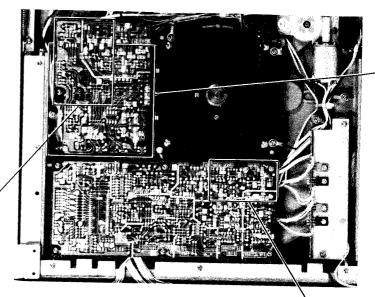
- · Perform the adjustments with the set operating normally.
- In this set, the voltage is applied to the power supplying line (±23V) even if the POWER switch is turned OFF.
- · Repeat the procedures 2-3 times.

#### **Turntable Speed Adjustment**

- 1. Connect frequency counter to IC102 pin (1).
- POWER switch: ON START switch: ON SPEED switch: 45 rpm
- 3. Adjust RV101 so that the frequency counter reading is 95.7-96.3Hz.
- 4. SPEED switch: 33 rpm
- 5. Adjust RV102 so that the frequency counter reading is 70.90-71.32Hz.

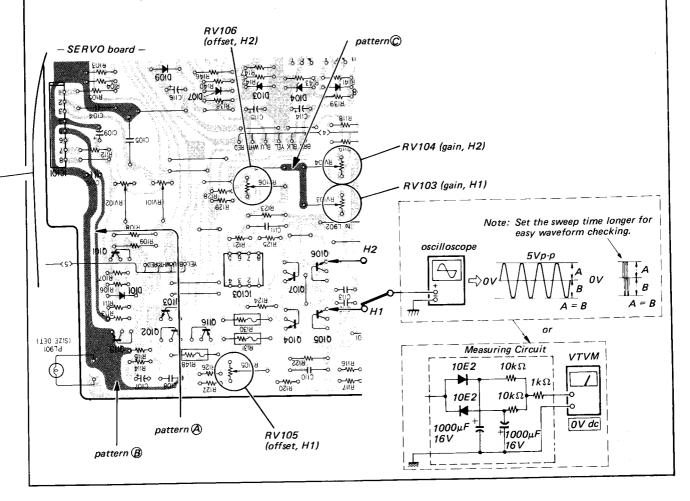
Note: When the adjustment of 45 rpm (RV101) is performed, it makes a difference of adjustment value of 33 rpm. So, the adjustment should be finally done by 33 rpm (RV102).

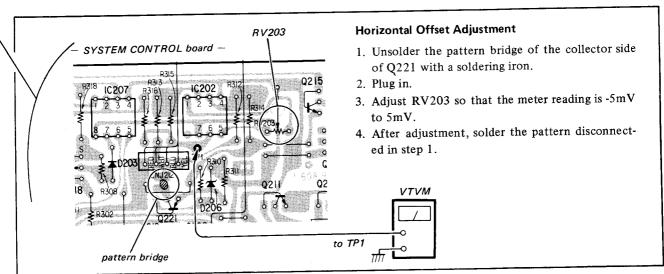




#### Gain/Offset Adjustment

- 1. Connect IC101 pin (5) to the ground pattern. (Connect the pattern (A) to (B) with a jumper lead.)
- 2. Apply DC 1.5V to the emitter of Q103 (Pattern ①).
- 3. Adjust RV103(H1) and RV104(H2) so that the emitter voltage of Q104, 105(H1) and Q106, 107(H2) are 5V<sub>p-p</sub>. .....Gain Adjustment
- 4. Adjust RV105(H1) and RV106(H2) so that the emitter waveforms of Q104, 105(H1) and Q106, 107(H2) are as shown below (or so that DC potential is 0V). .....Offset Adjustment
- 5. After adjustment, remove the jumper lead connected in step 1.



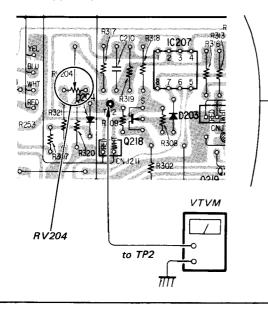


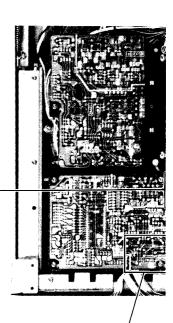
#### Tonearm Angle Adjustment (1)

- 1. Fix the turntable with adhesive tapes to prevent it from rotating, put a record on the turntable and lower the tonearm.
- 2. Make sure that the tonearm and the arm guide bar are at an angle of 90° (see fig. A page 20)
- 3. Adjust RV204 so that the meter reading is -0.1V to 0.1V

Note: Do not prevent the turntable from rotating more than 2 to 3 minutes (otherwise it will damage the rotating parts).

#### -SYSTEM CONTROL board-



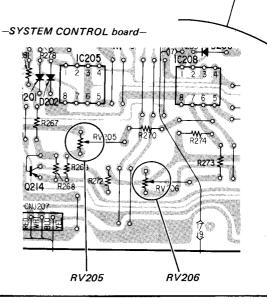


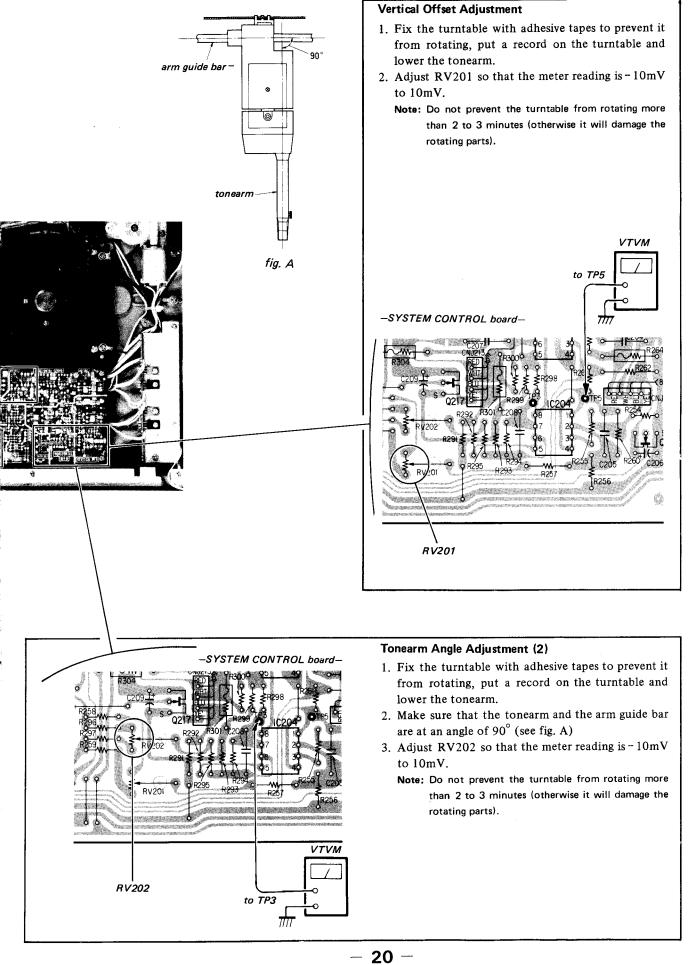
#### **Stylus Force Adjustment**

- 1. Set RV206 in the mechanical center.
- 2. Fix the turntable with adhesive tapes to prevent it from rotating, put the stylus force gauge on the turntable and lower the tonearm on the gauge.
- 3. Adjust RV205 so that the stylus force becomes 1.2g to 1.3g

**Note:** If specification is not met by turning RV205, adjust RV206.

Do not prevent the turntable from rotating more than 2 to 3 minutes (otherwise it will damage the rotating parts.)





#### PS-FL77 PS-FL77

[V DRIVING BOARD]

402

401

[SIZE DET BOARD]

■Q402

**■**0401

[REMOTE CONTROL BOARD]

NP901 RED WHT 2 • WHT

[JACK BOARD]

J901 SYNCHRONIZE REMOTE CONTROL JACK

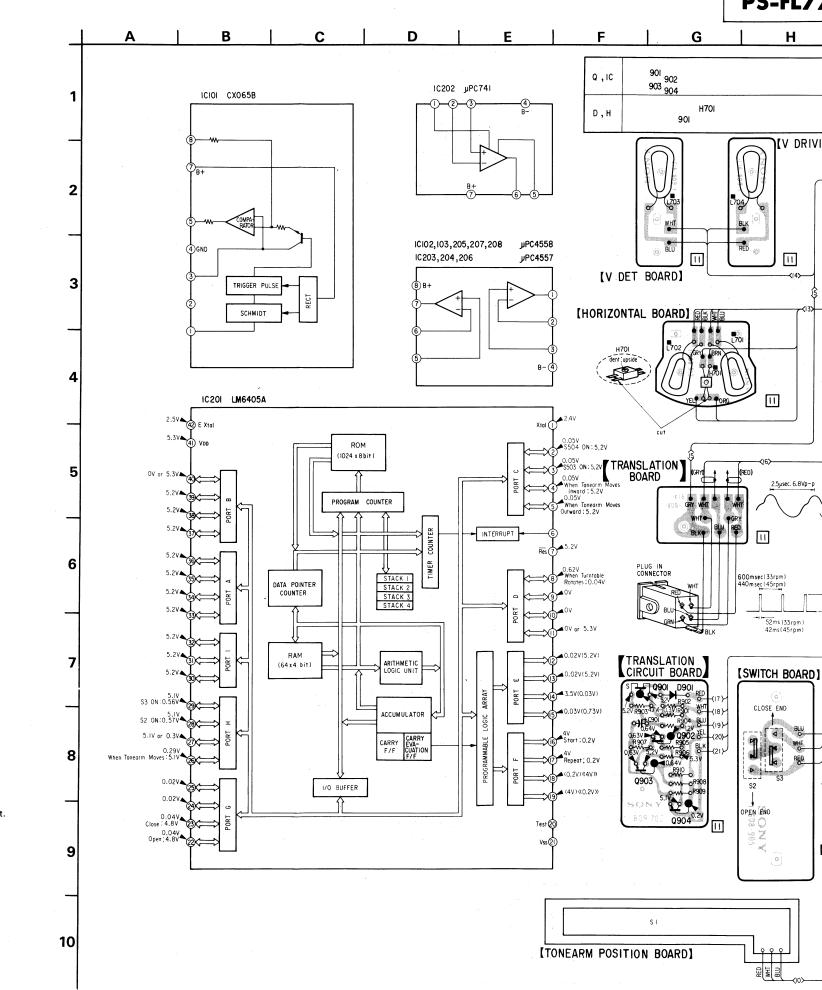
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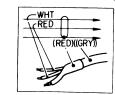
#### SECTION 4 **DIAGRAMS**

#### 4-1. MOUNTING DIAGRAM

- Conductor Side -
- See page 33 for the semiconductor lead layouts and circuit boards location.



Color code of sleeving over the end of the jacket.



- o- : parts extracted from the component side. • : parts extracted from the conductor side.
- : part mounted on the conductor side.
- ∷∷∷; : B + pattern

M

IC205 IC206

804

214

201,202

205 206

503

[DRIVING BOARD]

**♦** Voltage of IC201: Refer to the

203 802

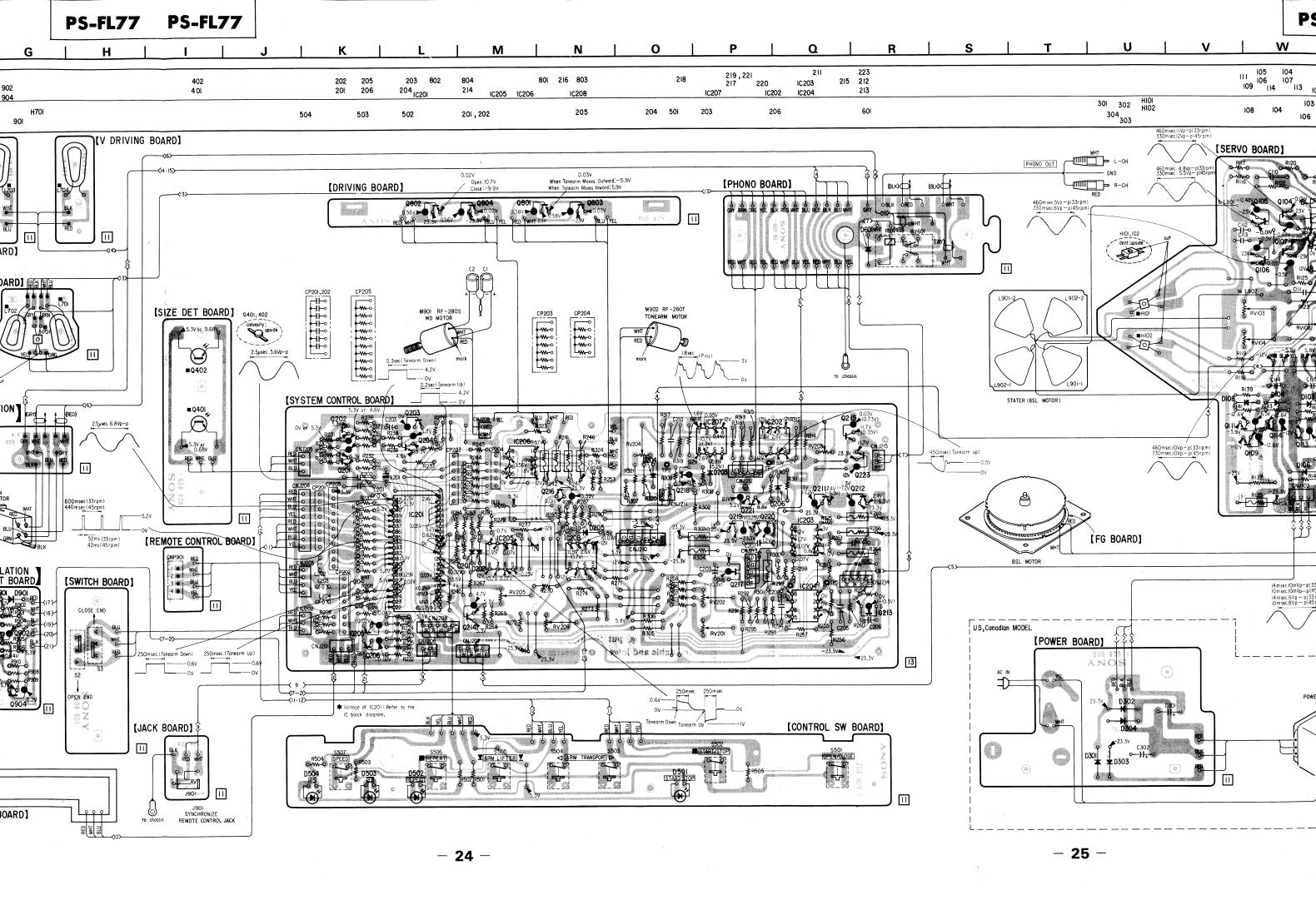
204<sub>IC20I</sub>

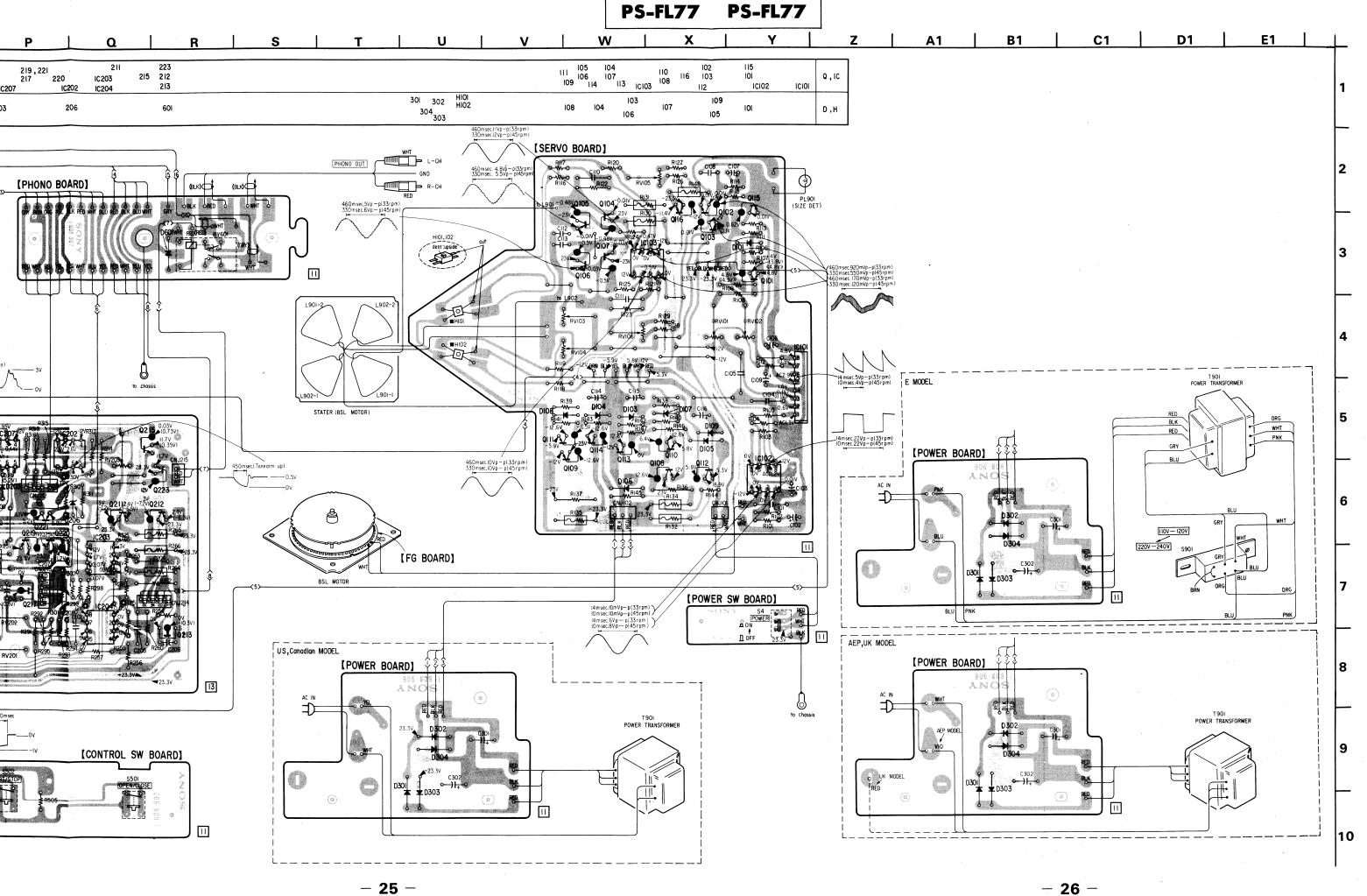
502

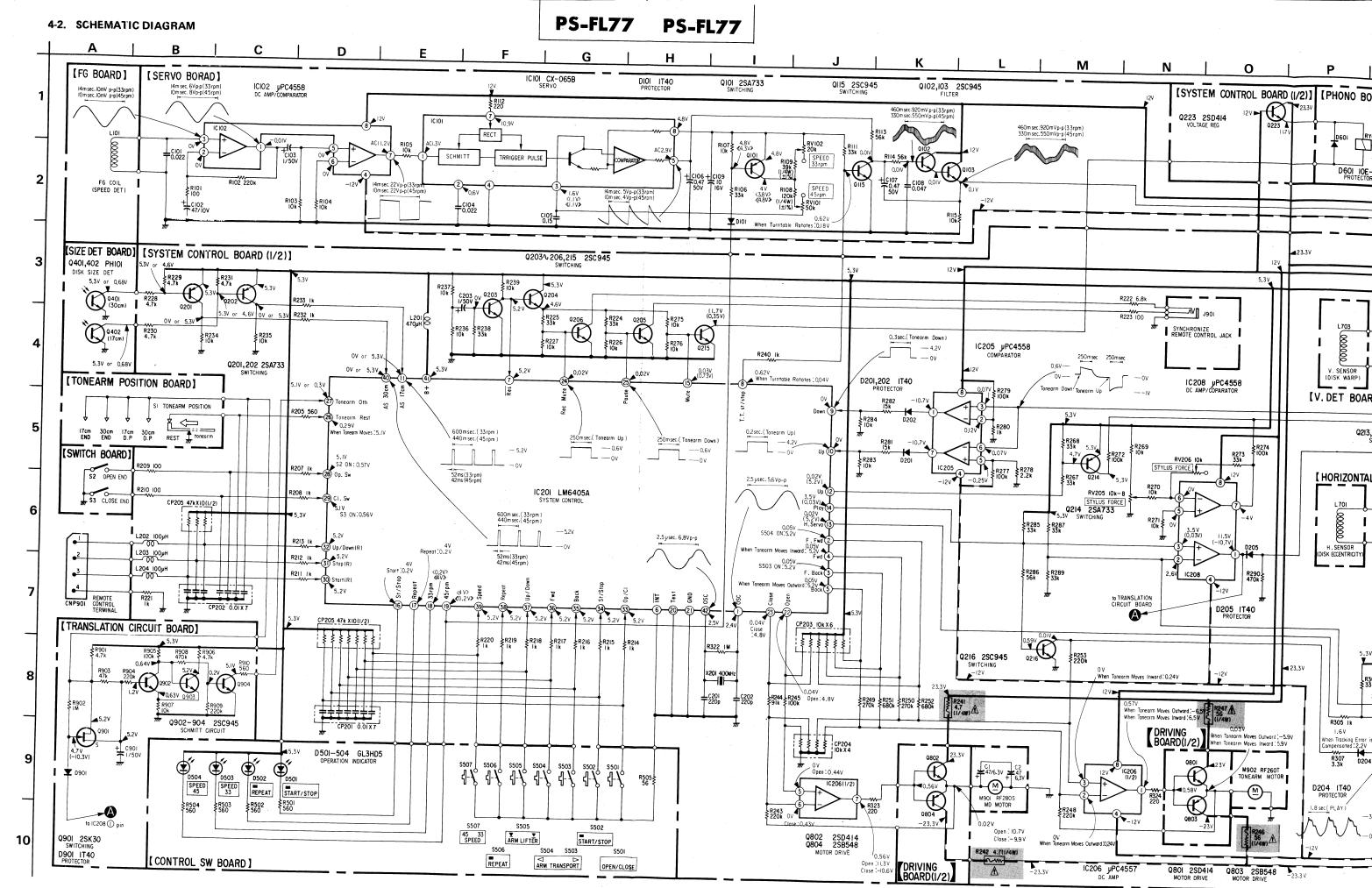
202 201

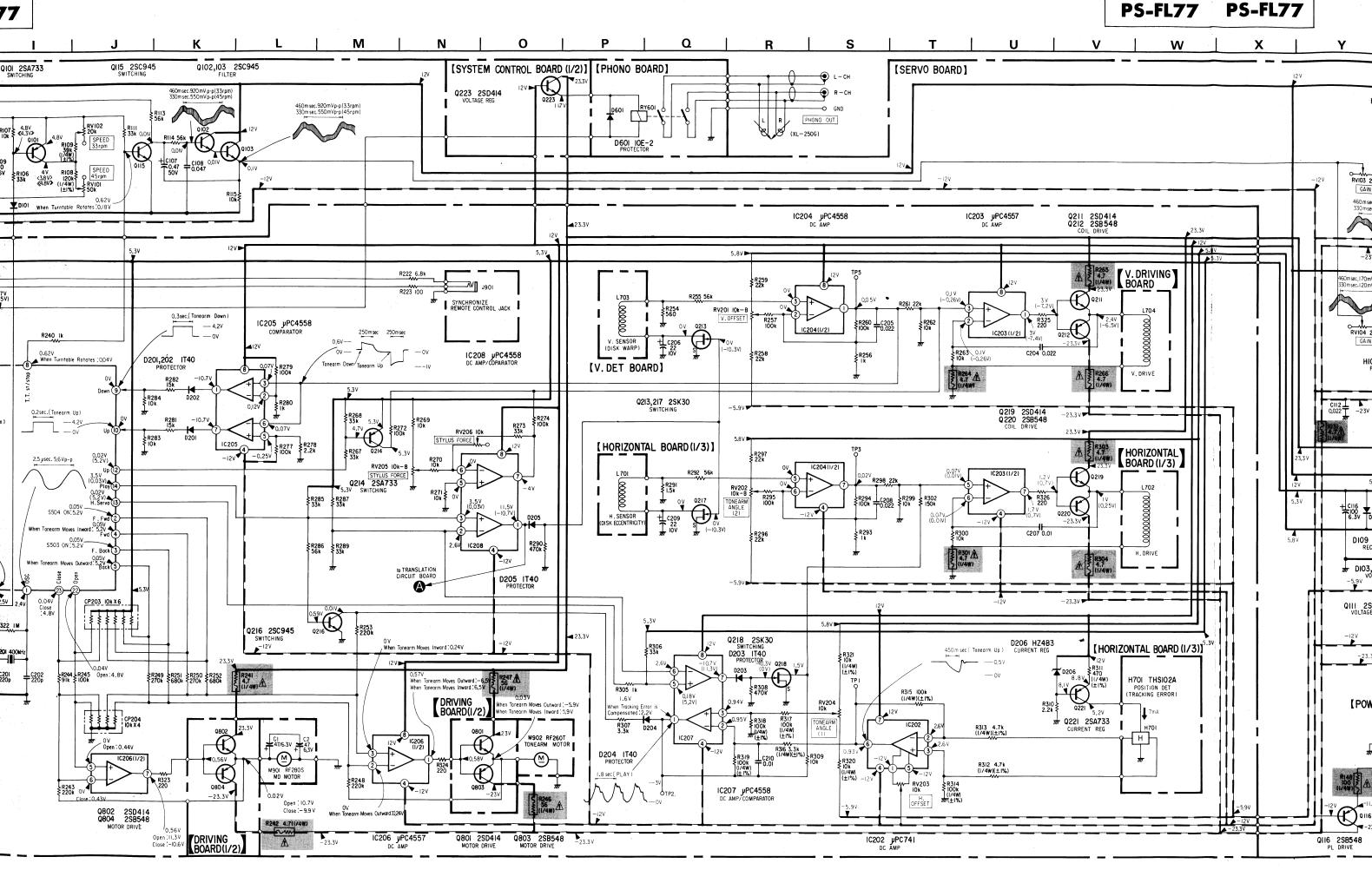
504

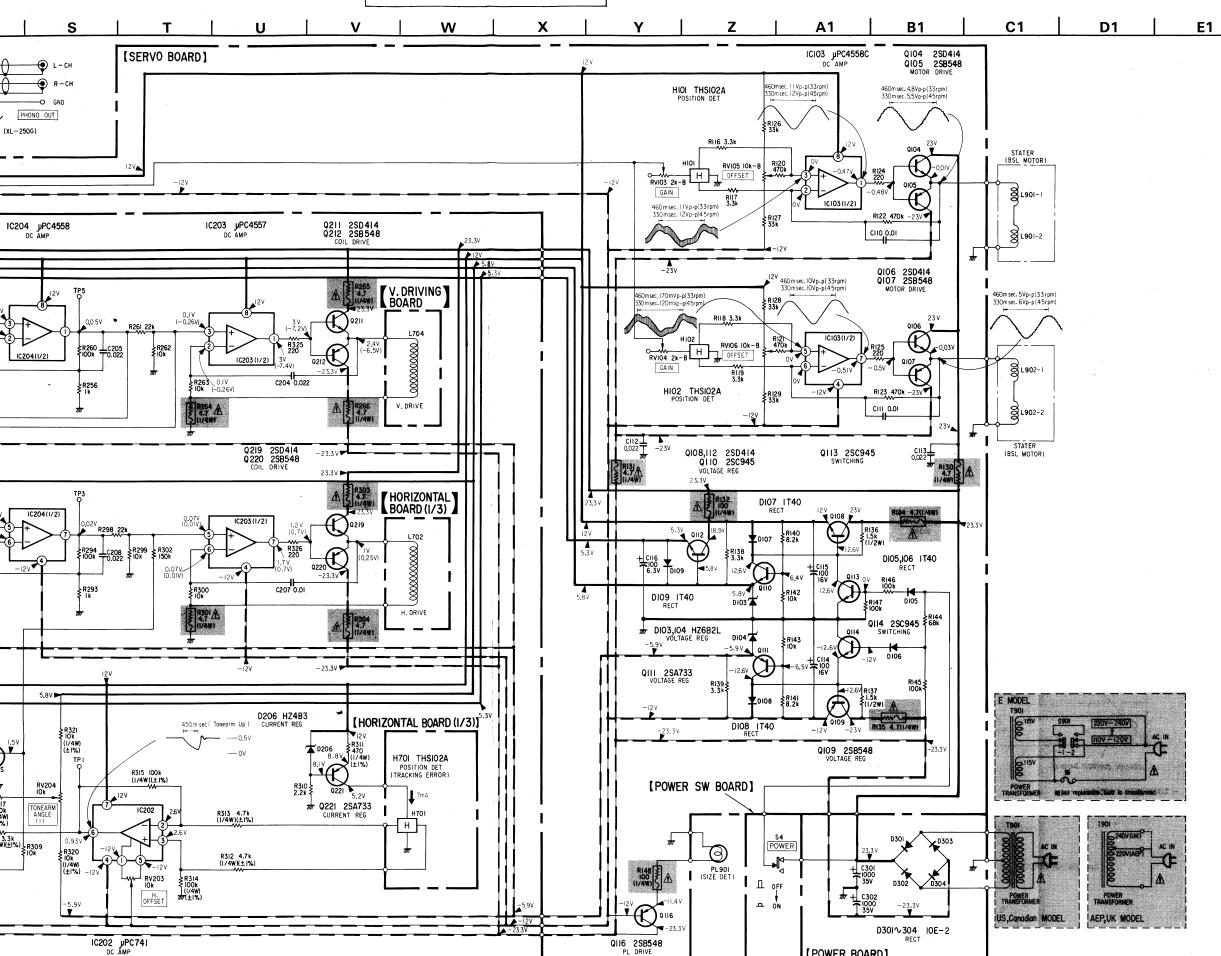
[SYSTEM CONTROL BOARD]











Note:

Note: The components identified by shading and mark n are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par une trame et une marque <u>M</u> sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- All capacitors are in μF unless otherwise noted. pF : μμF 50WV or less are not indicated except for electrolytics
- All resistors are in ohms, 1/6 W unless otherwise noted.  $k\Omega:1000~\Omega, M\Omega:1000~k\Omega$
- fusible resistor.
- panel designation.
- \_\_\_\_\_ : adjustment for repair.
- -: B+ bus.
- ---: B- bus.
- Voltages and waveforms are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions (Power switch turns ON) with a VOM.

Waveforms are measured under no-signal conditions (Power switch turns ON) with an oscilloscope.

no mark : STOP

< > : 33rpm > : 45rpm

) : TONEARM DOWN

• Voltage and waveform variations may be noted due to normal production tolerances.

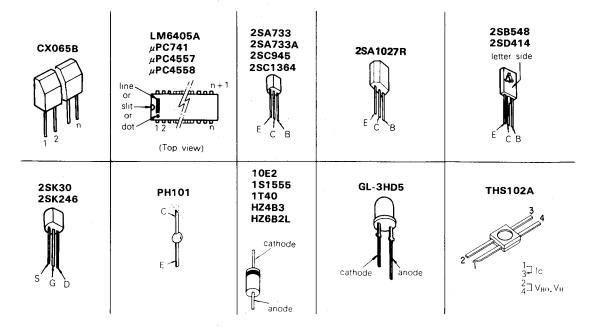
Note: Voltages are measured with a VOM (50k $\Omega$ /V).

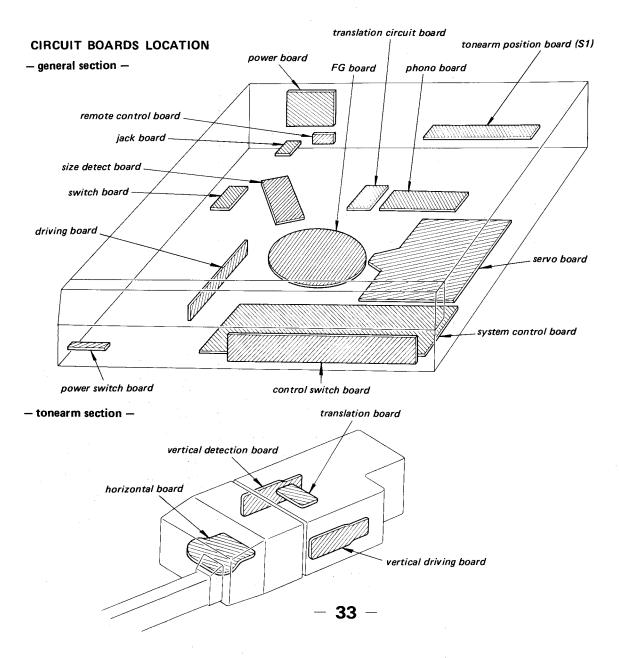
Switch

Ref. No.	Switch	Position
S1	TONEARM POSITION	REST
S2	OPEN END	OFF
S3	CLOSE END	OFF
S4	POWER	OFF
S501	OPEN/CLOSE	OFF
S502	START/STOP	OFF
S503	ARM TRANSPORT (BACK)	OFF
S504	ARM TRANSPORT (FWD)	OFF
S505	ARM LIFTER	OFF
S506	REPEAT	OFF
S507	SPEED (33/45)	OFF
S901	110V-120V/220V-240V	110V-120V

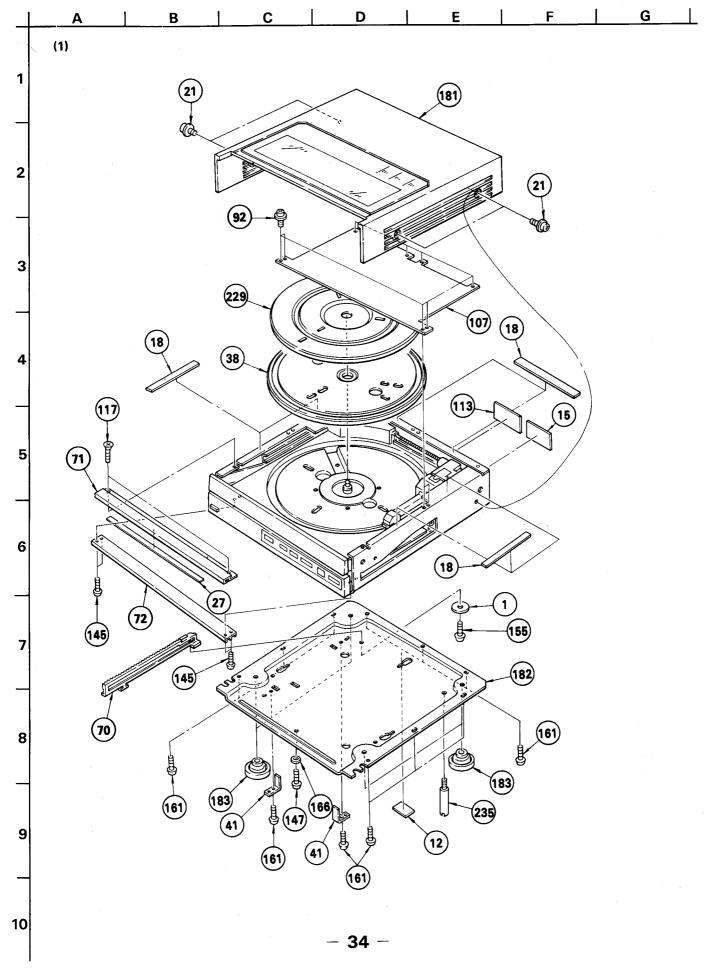
[POWER BOARD]

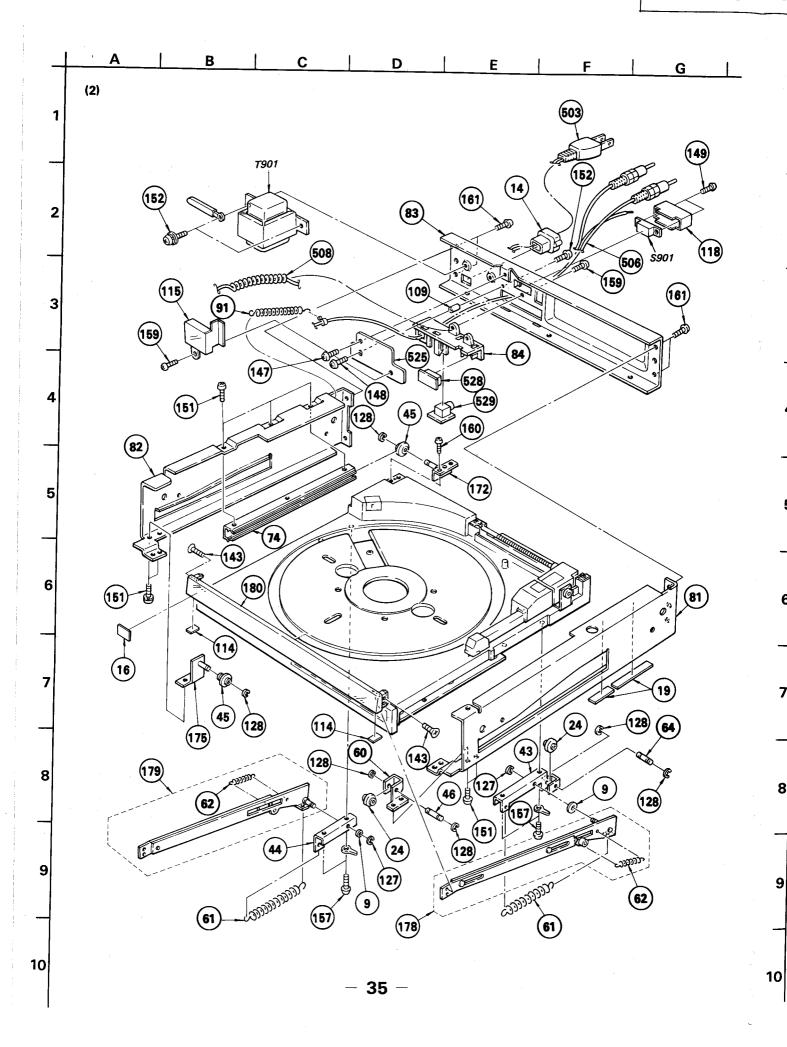
#### Semiconductor Lead Layouts

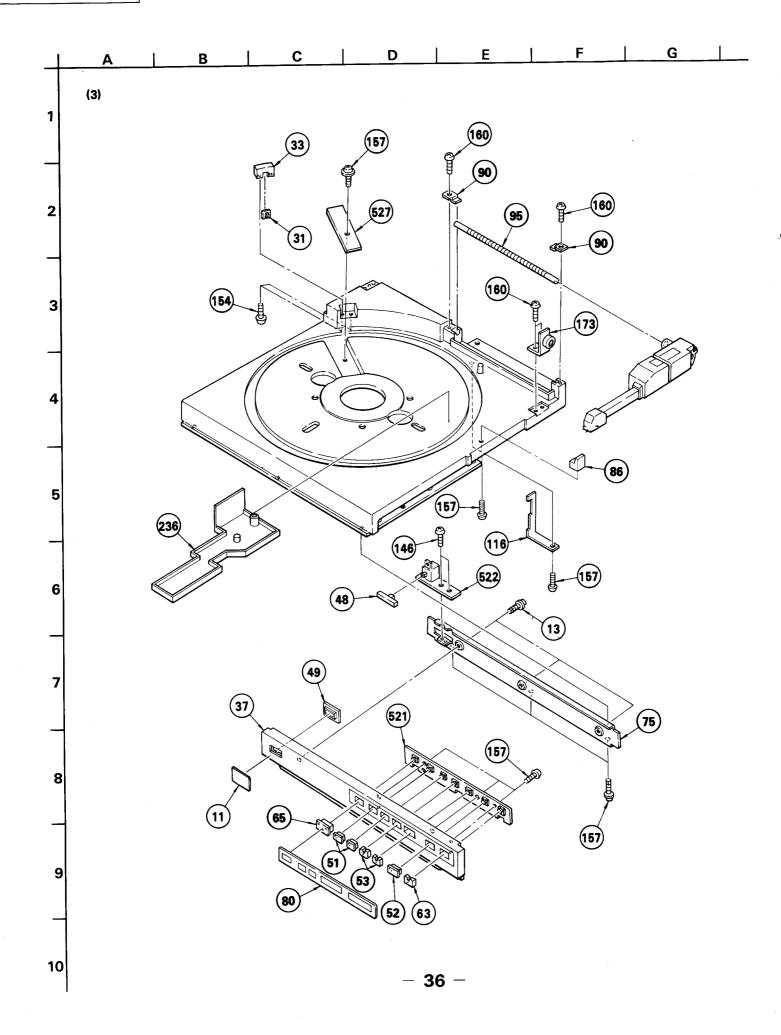


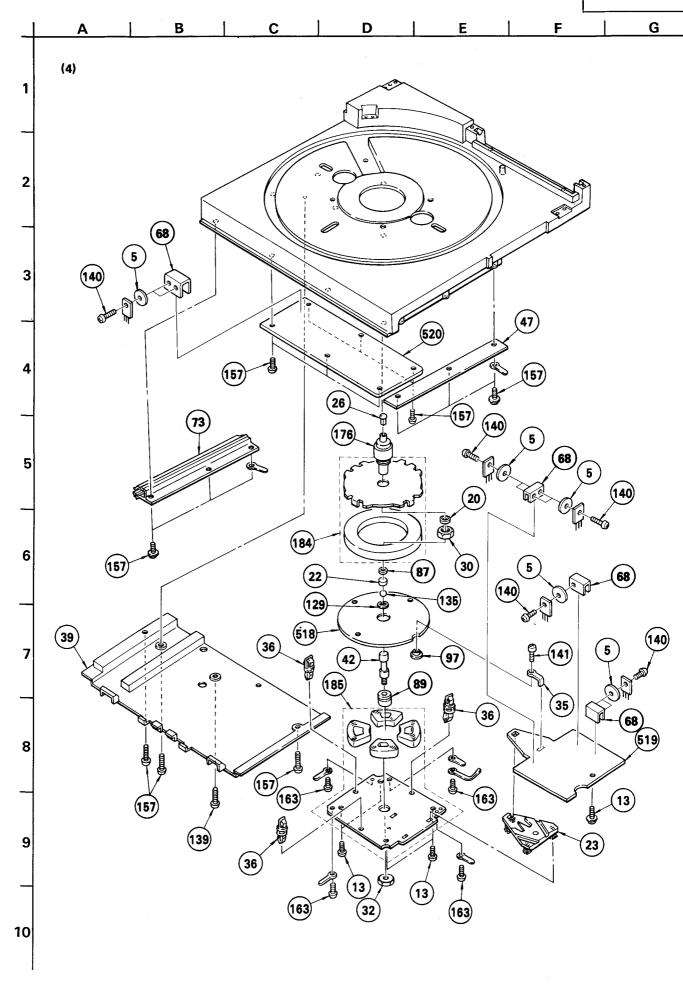


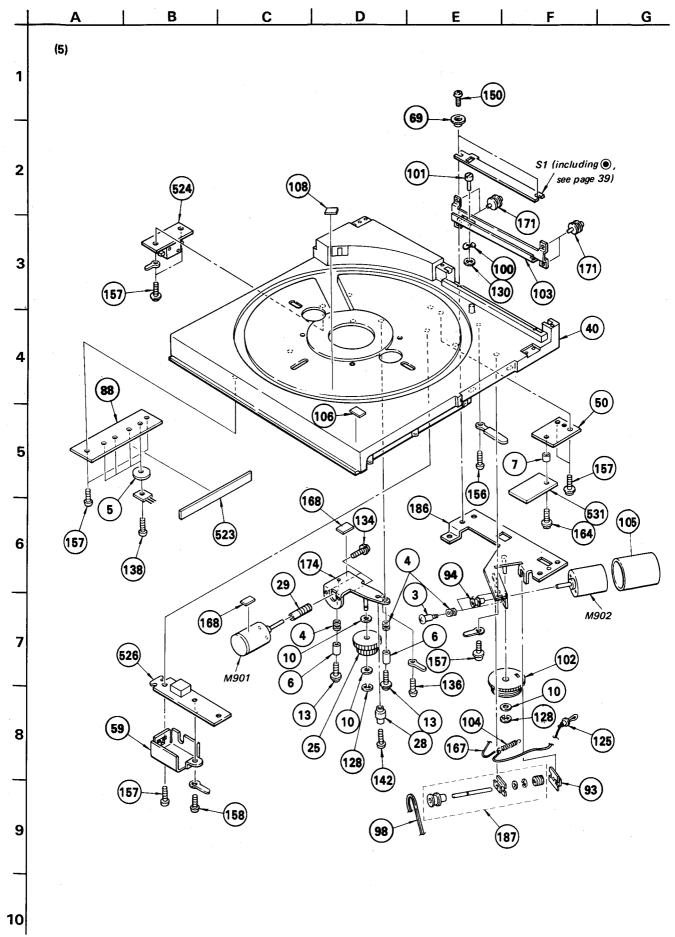
# SECTION 5 EXPLODED VIEWS AND PARTS LIST

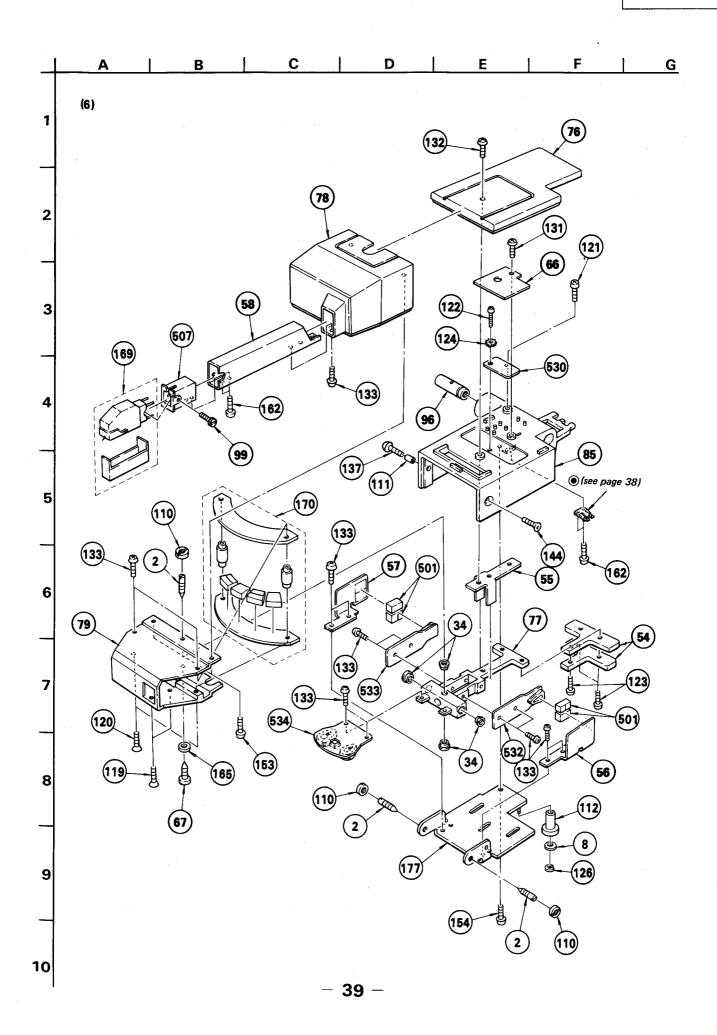












#### GENERAL SECTION

No.	Part No.	Description
1 2 3	0-056-028-00 2-203-518-71 3-570-027-00	WASHER, PLAIN, 14 DIA. SCREW, PIVOT SCREW, MOTOR
4 5 6	3-570-118-00 3-572-365-01 <b>4</b> ;3-654-058-00	CUSHION, MOTOR SHEET (A), INSULATING SPACER 3X3
7 8 9	3-657-842-01 3-701-439-11 3-701-439-21	COLLAR WASHER WASHER
10 11	3-701-441-21 <b>4;</b> 3-701-690-00	WASHER (UK)LABEL (MADE IN JAPAN)
12 12 13	3-703-043-21 \$;3-703-680-00 3-703-137-00	(Canadian,UK)LABEL, CAUTION, MAIN (US)LABEL, CAUTION, SUB, NEW UL SCREW, TAPPING
14 14		(US,Canadian,AEP,UK)BUSHING, CORD (E)BUSHING, CORD
15 15	3-703-396-00 <b>4;</b> 3-703-677-00	(UK)LABEL, CAUTION (US)LABEL, CAUTION, MAIN, NEW UL
16	3-703-708-01	STICKER, SONY SYMBOL (18)
17 18	3-831-441-11	SHEET, PROTECTION
19 20 21		SPACER WASHER SCREW, BW, PLUS MINUS
22 23 24		RETAINER (A), THRUST HOLDER, PC BOARD ROLLER (A)
25 26 27	4-879-514-00 4-879-541-00 4-879-545-11	WHEEL (A), WORM CAP, CENTER PROTECTOR (A)
28 29 30		GUIDE, RACK WORM NUT, HEXAGON
31 32 33	4-879-741-00 4-879-758-00 4-879-775-11	WINDOW, LAMP NUT, SHAFT, MOTOR HOLDER, LAMP
34 35 36	₫;4-881-629-00	BEARING, PIVOT PLATE (A), GROUND SUPPORT (TMD), PC
37 37	4-885-501-00 4-885-501-11	(US,Canadian,E)PANEL, CONTROL (AEP,UK)PANEL, CONTROL
38 39 40	<b>\$</b> ;4-885-504-00	TURNTABLE COVER, REAR FRAME

#### GENERAL SECTION

No.	Part No.	Description
42	<b>♣</b> ;4-885-509-00 <b>♣</b> ;4-885-515-00 <b>♣</b> ;4-885-518-00	PLATE, FUNCTION, LOADING SWITCH SHAFT, MOTOR BRACKET (RIGHT), PANEL LIFTER
45	<b>♣</b> ;4-885-519-00 4-885-520-00 <b>♣</b> ;4-885-524-00	BRACKET (LEFT), PANEL LIFTER ROLLER (A), GUIDE SHAFT (C), GUIDE ROLLER
47 48 49	<b>♦;4-885-527-00 4-885-531-00 4-885-532-00</b>	GUIDE (C) KNOB, POWER GUIDE, POWER KNOB
51	<b>♣</b> ;4-885-535-00 <b>♣</b> ;4-885-536-00 <b>♣</b> ;4-885-537-00	SUPPORT, TRANSPORT KNOB (A) KNOB (B)
54	<b>♣</b> ;4-885-538-00 <b>♣</b> ;4-885-540-00 <b>♣</b> ;4-885-542-00	KNOB (C) WEIGHT, BALANCE YOKE (C), VERTICAL
56 57 58	<b>♣</b> ;4-885-543-00 <b>♣</b> ;4-885-544-00 4-885-547-00	YOKE (D), VERTICAL YOKE (S), VERTICAL PIPE, ARM
59 60 61	<b>3</b> ;4-885-549-00 <b>4</b> ;4-885-550-00 4-885-552-00	PLATE, SHIELD BRACKET (RIGHT), ROLLER SPRING, TENSION
63	4-885-553-00 \$;4-885-554-00 \$;4-885-557-00	SPRING, TENSION KNOB (D) SHAFT (D), GUIDE ROLLER
	<b>♦</b> ;4-885-558-00 <b>♦</b> ;4-885-559-00 4-885-561-00	KNOB (E) PLATE, SHIELD, PHONO SHAFT, PIVOT
68 69 70	<b>♣</b> ;4-885-562-00 4-885-563-00 4-885-566-00	HEAT SINK COLLAR, ARM SWITCH PLATE, RACK
72	4-885-567-00 <b>4</b> ;4-885-568-00 <b>4</b> ;4-885-571-02	PANEL, UPPER REINFORCEMENT GUIDE (A)
74 75 76	<b>♣</b> ; 4-885-572-02 <b>♣</b> ; 4-885-573-00 4-885-574-00	GUIDE (B) BRACKET, CONTROL PANEL COVER (B), ARM
/8	<b>♣</b> ;4-885-575-00 4-885-576-03 <b>♣</b> ;4-885-577-00	HOLDER, BEARING COVER (A), ARM BRACKET, ARM
81	4-885-578-00 <b>4</b> ; 4-885-580-00 <b>4</b> ; 4-885-581-00	SHEET, CONTROL PLATE (RIGHT), SIDE PLATE (LEFT), SIDE
83 83	<b>♣;</b> 4-885-583-01 <b>♣;</b> 4-885-583-21	(US,Canadian,AEP,UK)PANEL, BACK (E)PANEL, BACK
   84   85		TERMINAL BOARD, REMOTE CONTROL FRAME (A), ARM

#### NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers ( $\Delta \Delta \Delta \Delta \Delta \Delta \Delta XX$  or  $\Delta \Delta \Delta \Delta \Delta \Delta \Delta \Delta X$ ) may be different from those used in the set.

#### CAPACITORS

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF:  $\mu F$ , PF:  $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, UH : µH

#### GENERAL SECTION

#### GENERAL SECTION

No. Part No.	Description	No.	Part No.	Description
86 4-885-588-00 87 4-885-589-00 88 4;4-885-590-00	REST, ARM WASHER, THRUST HEAT SINK	129 130 131	7-624-133-94 7-624-190-81 7-627-553-57	STOP RING 15, TYPE-CE STOP RING 2, TYPE-CS SCREW, PRECISION +P 2X4.5
	SPACER, SHAFT, MOTOR PLATE, FIXED, GUIDE BAR SPRING, TENSION	132 133 134	7-627-553-87 7-627-554-17 7-628-253-95	SCREW, PRECISION +P 2X7 SCREW, PRECISION +P 2X3.5 SCREW +PS 2.6X4
93 4-885-703-00	SCREW, FITTING, REINFORCEMENT GUIDE, WORM SHAFT PULLEY, MOTOR	135 136 137	7-671-114-01 7-682-144-01 7-682-145-13	BALL 4, STEEL SCREW +P 3X3 SCREW +P 3X4
95 4-885-709-00 96 4-885-717-00 97 4-885-727-00	SLIDER	138 139 140	7-682-146-01 7-682-146-13 7-682-147-20	SCREW +P 3X5 SCREW +P 3X5 SCREW +P 3X6
	BELT, DRIVING SCREW, FITTING, CARTRIDGE WASHER (H)	141 142 143		SCREW +P 3X10 SCREW +P 3X16 SCREW +K 3X4
	PIN, ADJUSTMENT WHEEL, WORM GUIDE, ROLLER	144 145 146	7-682-246-04 7-682-544-04 7-682-545-04	
104 4-885-767-00 105 4-885-775-00 106 <b>\( \)</b> ;4-885-792-00		147 148 149	7-682-546-04 7-682-547-04 7-682-547-09	
108 •;4-886-708-00	REINFORCEMENT (UPPER) LABEL, STYLUS PRESSURE COLLAR, TERMINAL BOARD	150 151 152	7-682-646-01	SCREW +B 3X12 SCREW +PS 3X5 SCREW +PSW 3X6
111 4-886-713-00	NUT (B), LOCK, PIVOT COLLAR, ARM FRAME ROLLER, GUIDE	153 154 155	7-685-103-11 7-685-134-11 7-685-146-11	
113 4-886-716-00	(UK)LABEL, MODEL NUMBER	156 157 158	7-685-146-14 7-685-147-21 7-685-148-11	SCREW +P 3X10 TYPE2 SLIT
114 4-886-719-00 115 <b>4</b> ;4-886-720-00	SHEET, PROTECTION COVER, INSULATING PLATE, PHONO CORD	159 160 161	7-685-545-14 7-685-647-24 7-685-750-01	SCREW +BVTP 3X10 TYPE2 SLIT SCREW +PTT 3X5 (S)
	SCREW, FITTING, UPPER PANEL (E)COVER, SELECTION, VOLTAGE SCREW +K 2X3	162 163 164	7-685-870-01 7-685-873-01	SCREW +PTT 1.7X2.5 SCREW +BVTT 3X5, (S) SCREW +BVTT 3X10
120 7-621-555-52 121 7-621-770-87 122 7-621-772-18	SCREW +P 2.6X5	165 166 167		W 3, MIDDLE STRING, TETRON DIAL (0.5MM)
	SCREW +B 2X8 LW 2, TYPE B EYELET, 2X3	168 169		(Canadian,AEP,UK,E)CARTRIDGE COMPLETE ASSY
127 7-624-105-04	STOP RING 2.0, TYPE -E STOP RING 2.3, TYPE -E STOP RING 3.0, TYPE -E		X-3701-109-0 ;X-4885-502-0	YOKE ASSY, HORIZONTAL PULLEY ASSY BRACKET (A) ASSY, GUIDE ROLLER BRACKET (B) ASSY, GUIDE ROLLER

#### NOTE:

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- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers  $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$  may be different from those used in the set.

#### CAPACITORS:

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, ÜH : µH

#### GENERAL SECTION

No.	Part No.	Description
175	;X-4885-504-0 ;X-4885-505-0 X-4885-506-0	BRACKET (LEFT) ASSY, ROLLER
178 🏅	;X-4885-507-0 ;X-4885-509-0 ;X-4885-510-0	LIFTER (RIGHT) ASSY, PANEL
181	X-4885-511-0 X-4885-512-0 ;X-4885-513-0	
183 184 185	X-4885-515-1	ROTOR ASSY
186 187	X-4885-702-3 X-4885-710-0	

#### ACCESSORY & PACKING MATERIAL

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No.	Part No.	Description
222	.1-526-565-00 3-532-616-00 3-701-630-00	(E1)AC PLUG ADAPTOR BAG, POLYETHYLENE BAG, POLYETHYLENE
224 225	3-701-634-00 3-701-806-03	BAG, POLYETHYLENE ADAPTOR, 45, (E)
	3-773-230-11 3-773-230-21 3-773-230-31 3-773-230-41	(AEP,UK,E)MANUAL, INSTRUCTION (US,Canadian)MANUAL, INSTRUCTION (Canadian)MANUAL, INSTRUCTION (AEP)MANUAL, INSTRUCTION
227 228	4-808-459-31 4-879-799-00	SCREW (B), MOTOR LOCK PLATE (A), PROTECTION
229 229	4-885-503-01 4-885-503-11	(Canadian,AEP,UK,E)SHEET, TURNTABLE (US)SHEET, TURNTABLE
230 231 232	4-885-533-00 4-885-592-02 4-885-593-02	LOCK (A), TRANSPORT CUSHION (LEFT) CUSHION (RIGHT)
233 234 235	4-885-596-00 4-885-598-01 4-886-703-00	HOLDER, TURNTABLE SCREWDRIVER, ADJUSTMENT SCREW, TRANSPORT
	4-886-704-00 4-886-710-00	PLATE, TRANSPORT, ARM SHEET, PROTECTION, DUST COVER

#### NOTE:

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- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · Due to standardization, parts with part numbers ( $\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ -XX or  $\Delta$ - $\Delta\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ -X) may be different from those used in the set.

#### CAPACITORS:

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, UH : ևH

The components identified by shading and mark Aire critical for safety.
Replace only with part number specified.

Les composants identifés par une trame et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

#### ELECTRICAL PARTS

Ref.No. Part No.	Description	Ref.No.	Part No.	Description
501 <b>1:</b> 1-452-291-00 502 <b>3:</b> 1-508-799-00	BASE POŚT (U TYPÉ)	D101 D103 D104	8-719-815-55 8-719-910-65 8-719-910-65	DIODE 1S1555 DIODE HZ6B2L DIODE HZ6B2L
503 A.1-534-817-XX 503 A.1-551-472-00 503 A.1-551-628-00 503 A.1-556-562-00	(AEP)	D105 D106 D107	8-719-815-55 8-719-815-55 8-719-815-55	DIODE 1S1555 DIODE 1S1555 DIODE 1S1555
504 <b>4</b> ;1-535-116-00 <b>5</b> 05 <b>4</b> ;1-535-416-00	TERMINAL TERMINAL	D108 D109 D201	8-719-815-55 8-719-815-55 8-719-815-55	DIODE 1S1555
506 1-556-242-00 506 1-556-242-21	(AEP,UK,E)CORD, CONNECTION (US,Canadian)CORD, CONNECTION	D202 D203	8-719-815-55 8-719-815-55	
508 1-556-730-11	CONNECTOR (PLUG IN TYPE) (AEP,UK,E)CORD, CURL	D204	8-719-815-55	DIODE 1S1555
508 1-556-730-21 509 <b>4;</b> 1-560-596-00		D205 D206 D301	8-719-815-55 8-719-901-43 8-719-200-02	DIODE HZ4B3
510 <b>1</b> ;1-560-597-00 511 <b>1</b> ;1-560-598-00	PIN, CONNECTOR 4P	D302 D303	8-719-200-02 8-719-200-02	DIODE 10E-2
512 <b>\</b> ;1-560-602-00 513 <b>\</b> ;1-560-603-00 514 <b>\</b> ;1-560-604-00	PIN, CONNECTOR 3P PIN, CONNECTOR 4P PIN, CONNECTOR 5P	D304 D501		DIODE GL-3HD5
	PIN, CONNECTOR 6P PIN, CONNECTOR 2P	D502 D503	8-719-903-50 8-719-903-50	DIODE GL-3HD5 DIODE GL-3HD5
517 <b>4;</b> 1-560-709-00 518 1-608-883-00	PIN, CONNECTOR 8P PC BOARD, FG	D504 D601 D901	8-719-903-50 8-719-200-02 8-719-815-55	
519 <b>\( \)</b> ;1-608-900-00 <b>\( \)</b> ;A-4619-190-A		H101 H102	8-719-800-17 8-719-800-17	DIODE THS102A DIODE THS102A
	PC BOARD, SYSTEM CONTROL MOUNTED PCB, SYSTEM CONTROL	H701	8-719-800-17 8-759-602-65	DIODE THS102A  IC CX-065B
	PC BOARD, CONTROL SW PC BOARD, POWER SW PC BOARD, DRIVING	IC102 IC103	8-759-145-58 8-759-145-58	IC UPC4558C
524 4;1-608-905-00	PC BOARD, SWITCH PC BOARD, POWER	IC 201 IC 202 IC 203	8-759-800-49 8-759-174-11 8-759-145-57	IC UPC741C
527 •;1-608-908-00	PC BOARD, SIZE DETECT PC BOARD, REMOTE CONTROL	IC204 IC205 IC206	8-759-145-58 8-759-145-58 8-759-145-57	IC UPC4558C IC UPC4558C IC UPC4557C
530 4;1-608-914-00	PC BOARD, TRANSLATION PC BOARD, TRANSLATION CIRCUIT		8-759-145-58 8-759-145-58	
•	MOUNTED PCB, VERTICAL DRIVING	J901	1-507-813-00	JACK
533 A-4638-059-A	MOUNTED PCF, VERTICAL DETECTION MOUNTED PCB, HORIZONTAL	M901 M902	1-541-219-00 1-541-218-00	MOTOR (MD) MOTOR (TONEARM DRIVE)
<b>♣</b> CNP 901;1-560-039-00	PIN, CONNECTOR	L201 L202	1-407-177-XX 1-407-169-XX	MICRO INDUCTOR 470UH MICRO INDUCTOR 100UH
	COMPOSITION CIRCUIT BLOCK 10KX4 COMPOSITION CIRCUIT BLOCK 47KX10	L203 L204	1-407-169-XX	MICRO INDUCTOR 100UH MICRO INDUCTOR 100UH

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- Due to standardization, parts with part numbers ( $\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ ) or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ ) may be different from those used in the set.

#### CAPACITORS:

Particulars:
All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers.
MF:μF, PF:μμF.

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, UH : µҤ

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

Les composants identifiés par une trame et une marque Asont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Ref.No.	Part No.	Description
PL901	1-518-343-72	LAMP, PILOT
Q101	8-729-612-77	TRANSISTOR 2SA1027R
Q102	8-729-663-47	TRANSISTOR 2SC1364
Q103	8-729-663-47	TRANSISTOR 2SC1364
Q104	8-729-141-42	TRANSISTOR 2SD414-R
Q105	8-729-154-83	TRANSISTOR 2SB548-R
Q106	8-729-141-42	TRANSISTOR 2SD414-R
Q107	8-729-154-83	TRANSISTOR 2SB548-R
Q108	8-729-141-42	TRANSISTOR 2SD414-R
Q109	8-729-154-83	TRANSISTOR 2SB548-R
Q110	8-729-663-47	TRANSISTOR 2SC1364
Q111	8-729-612-77	TRANSISTOR 2SA1027R
Q112	8-729-141-42	TRANSISTOR 2SD414-R
Q113	8-729-663-47	TRANSISTOR 2SC1364
Q114	8-729-663-47	TRANSISTOR 2SC1364
Q115	8-729-663-47	TRANSISTOR 2SC1364
Q116	8-729-154-83	TRANSISTOR 2SB548-R
Q201	8-729-612-77	TRANSISTOR 2SA1027R
Q202	8-729-612-77	TRANSISTOR 2SA1027R
Q203	8-729-663-47	TRANSISTOR 2SC1364
Q204	8-729-663-47	TRANSISTOR 2SC1364
Q205	8-729-663-47	TRANSISTOR 2SC1364
Q206	8-729-663-47	TRANSISTOR 2SC1364
Q211	8-729-141-42	TRANSISTOR 2SD414-R
Q212	8-729-154-83	TRANSISTOR 2SB548-R
Q213	8-729-224-61	TRANSISTOR 2SK246
Q214	8-729-612-77	TRANSISTOR 2SA1027R
Q215	8-729-663-47	TRANSISTOR 2SC1364
Q216	8-729-663-47	TRANSISTOR 2SC1364
Q217	8-729-224-61	TRANSISTOR 2SK246
Q218	8-729-224-61	TRANSISTOR 2SK246
Q219	8-729-141-42	TRANSISTOR 2SD414-R
Q220	8-729-154-83	TRANSISTOR 2SB548-R
Q221	8-729-612-77	TRANSISTOR 2SA1027R
Q223	8-729-141-42	TRANSISTOR 2SD414-R
Q401	8-729-101-01	TRANSISTOR PH101
Q402	8-729-101-01	TRANSISTOR PH101
Q801	8-729-141-42	TRANSISTOR 2SD414-R
Q802	8-729-141-42	TRANSISTOR 2SD414-R
Q803	8-729-154-83	TRANSISTOR 2SB548-R
Q804	8-729-154-83	TRANSISTOR 2SB548-R
Q901	8-729-224-61	TRANSISTOR 2SK246
Q902	8-729-663-47	TRANSISTOR 2SC1364
Q903	8-729-663-47	TRANSISTOR 2SC1364
Q904	8-729-663-47	TRANSISTOR 2SC1364

#### ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R101	1-247-807-00	CARBON	100	5%	1/6W
R102	1-247-887-00	CARBON	220K	5%	1/6W
R103	1-247-855-00	CARBON	10K	5%	1/6W
R104	1-247-855-00	CARBON	10K	5%	1/6W
R105	1-247-855-00	CARBON	10K	5%	1/6W
R106	1-247-867-00	CARBON	33K	5%	1/6W
R107	1-247-855-00	CARBON	10K	5%	1/6W
R108	1-214-779-00	METAL	120K	1%	1/4W
R109	1-214-767-00	METAL	39K	1%	1/4W
R111	1-247-867-00	CARBON	33K	5%	1/6W
R112	1-247-815-00	CARBON	220	5%	1/6W
R113	1-247-873-00	CARBON	56K	5%	1/6W
R114	1-247-873-00	CARBON	56K	5%	1/6W
R115	1-247-855-00	CARBON	10K	5%	1/6W
R116	1-247-843-00	CARBON	3.3K	5%	1/6W
R117	1-247-843-00	CARBON	3.3K	5%	1/6W
R118	1-247-843-00	CARBON	3.3K	5%	1/6W
R119	1-247-843-00	CARBON	3.3K	5%	1/6W
R120	1-247-895-00	CARBON	470K	5%	1/6W
R121	1-247-895-00	CARBON	470K	5%	1/6W
R122	1-247-895-00	CARBON	470K	5%	1/6W
R123	1-247-895-00	CARBON	470K	5%	1/6W
R124	1-247-815-00	CARBON	220	5%	1/6W
R125	1-247-815-00	CARBON	220	5%	1/6W
R126	1-247-867-00	CARBON	33K	5%	1/6W
R127	1-247-867-00	CARBON	33K	5%	1/6W
R128	1-247-867-00	CARBON	33K	5%	1/6W
R129	1-247-867-00	CARBON	33K	5%	1/6W
R130 A	1-212-849-00	FUSIBLE	4.7	<b>5%</b>	1/4W F
R131 A	1-212-849-00	FUSIBLE	4.7	<b>5%</b>	1/4W F
R134 A	\$.1-217-399-00	FUSIBLE	100	5%	1/4W F
	\$.1-212-849-00	FUSIBLE	4.7	5%	1/4W F
	\$.1-212-849-00	FUSIBLE	4.7	5%	1/4W F
R136	1-244-877-00	CARBON	1.5K	5%	1/2W
R137	1-244-877-00	CARBON	1.5K	5%	1/2W
R138	1-247-843-00	CARBON	3.3K	5%	1/6W
R139	1-247-843-00	CARBON	3.3K	5%	1/6W
R140	1-247-853-00	CARBON	8.2K	5%	1/6W
R141	1-247-853-00	CARBON	8.2K	5%	1/6W
R142	1-247-855-00	CARBON	10K	5%	1/6W
R143	1-247-855-00	CARBON	10K	5%	1/6W
R144	1-247-875-00	CARBON	68K	5%	1/6W
R145 R146 R147 R148	1-247-879-00 1-247-879-00 1-247-879-00 3-1-217-399-00	CARBON CARBON CARBON FUSIBLE	100K 100K 100K <b>100</b>	5% 5% 5%	1/6W 1/6W 1/6W 1/4W F

#### NOTE:

Items with no part number and no description are not stocked because they are seldom required for routine service.

- · Items marked "  $\pmb{\bullet}$  " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers  $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$  may be different from those used in the

#### CAPACITORS:

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, UH : pH

The components identified by shading and mark Aire critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié. 

#### ELECTRICAL PARTS

Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R205	1-247-825-00	CARBON	560	5%	1/6W	R251	1-247-899-00	CARBON	680K	5%	1/6W
R207	1-247-831-00	CARBON	1K	5%	1/6W	R252	1-247-899-00	CARBON	680K	5%	1/6W
R208	1-247-831-00	CARBON	1K	5%	1/6W	R253	1-247-887-00	CARBON	220K	5%	1/6W
R209	1-247-807-00	CARBON	100	5%	1/6W	R254	1-247-825-00	CARBON	560	5%	1/6W
R210	1-247-807-00	CARBON	100	5%	1/6W	R255	1-247-873-00	CARBON	56K	5%	1/6W
R211	1-247-831-00	CARBON	1K	5%	1/6W	R256	1-247-831-00	CARBON	1K	5%	1/6W
R212	1-247-831-00	CARBON	1K	5%	1/6W	R257	1-247-879-00	CARBON	100K	5%	1/6W
R213	1-247-831-00	CARBON	1K	5%	1/6W	R258	1-247-863-00	CARBON	22K	5%	1/6W
R214	1-247-831-00	CARBON	1K	5%	1/6W	R259	1-247-863-00	CARBON	22K	5%	1/6W
R215	1-247-831-00	CARBON	1K	5%	1/6W	R260	1-247-879-00	CARBON	100K	5%	1/6W
R216	1-247-831-00	CARBON	1K	5%	1/6W	R261	1-247-863-00	CARBON	22K	5%	1/6W
R217	1-247-831-00	CARBON	1K	5%	1/6W	R262	1-247-855-00	CARBON	10K	5%	1/6W
R218	1-247-831-00	CARBON	1K	5%	1/6W		1-247-855-00	CARBON	10K	5%	1/6W
R219	1-247-831-00	CARBON	1K	5%	1/6W		3-1-212-849-00	FUSIBLE	4.7	5%	1/4W F
R220	1-247-831-00	CARBON	1K	5%	1/6W		3-1-212-849-00	FUSIBLE	4.7	5%	1/4W F
R221	1-247-831-00	CARBON	1K	5%	1/6W	R266 Z	1-212-849-00	FUSIBLE	<b>4.7</b>	5%	1/4W F
R222	1-247-851-00	CARBON	6.8K	5%	1/6W	R267	1-247-867-00	CARBON	33K	5%	1/6W
R223	1-247-807-00	CARBON	100	5%	1/6W	R268	1-247-867-00	CARBON	33K	5%	1/6W
R224	1-247-867-00	CARBON	33K	5%	1/6W	R269	1-247-855-00	CARBON	10K	5%	1/6W
R225	1-247-867-00	CARBON	33K	5%	1/6W	R270	1-247-855-00	CARBON	10K	5%	1/6W
R226	1-247-855-00	CARBON	10K	5%	1/6W	R271	1-247-855-00	CARBON	10K	5%	1/6W
R227	1-247-855-00	CARBON	10K	5%	1/6W	R272	1-247-879-00	CARBON	100K	5%	1/6W
R228	1-247-847-00	CARBON	4.7K	5%	1/6W	R273	1-247-867-00	CARBON	33K	5%	1/6W
R229	1-247-847-00	CARBON	4.7K	5%	1/6W	R274	1-247-879-00	CARBON	100K	5%	1/6W
R230	1-247-847-00	CARBON	4.7K	5%	1/6W	R275	1-247-855-00	CARBON	10K	5%	1/6W
R231	1-247-847-00	CARBON	4.7K	5%	1/6W	R276	1-247-855-00	CARBON	10K	5%	1/6W
R232	1-247-831-00	CARBON	1K	5%	1/6W	R277	1-247-879-00	CARBON	100K	5%	1/6W
R233	1-247-831-00	C ARBON	1K	5%	1/6W	R278	1-247-839-00	CARBON	2.2K	5%	1/6W
R234	1-247-855-00	C ARBON	10K	5%	1/6W	R279	1-247-879-00	CARBON	100K	5%	1/6W
R235	1-247-855-00	C ARBON	10K	5%	1/6W	R280	1-247-831-00	CARBON	1K	5%	1/6W
R236	1-247-855-00	CARBON	10K	5%	1/6W	R281	1-247-859-00	CARBON	15K	5%	1/6W
R237	1-247-855-00		10K	5%	1/6W	R282	1-247-859-00	CARBON	15K	5%	1/6W
R238	1-247-867-00		33K	5%	1/6W	R283	1-247-855-00	CARBON	10K	5%	1/6W
R239	1-247-855-00	CARBON	10K	5%	1/6W	R284	1-247-855-00	CARBON	10K	5%	1/6W
R240	1-247-831-00		1K	5%	1/6W	R285	1-247-867-00	CARBON	33K	5%	1/6W
<b>R241</b> <sub>A</sub>	<b>1-212-849-00</b>		4.7	<b>5%</b>	<b>1/4W F</b>	R286	1-247-873-00	CARBON	56K	5%	1/6W
<b>R242</b> ,	<b>1-212-849-00</b>	CARBON	<b>4.7</b>	<b>5%</b>	1/4W F	R287	1-247-867-00	CARBON	33K	5%	1/6W
R243	1-247-887-00		220K	5%	1/6W	R289	1-247-867-00	CARBON	33K	5%	1/6W
R244	1-247-878-00		91K	5%	1/6W	R290	1-247-895-00	CARBON	470K	5%	1/6W
R245	1-247-879-00	FUSIBLE	100K	5%	1/6W	R291	1-247-835-00	CARBON	1.5K	5%	1/6W
R246 <sub>A</sub>	<u>4.</u> 1-212-875-00		56	5%	1/4W F	R292	1-247-873-00	CARBON	56K	5%	1/6W
R247 2	1.1-212-875-00		56	5%	1/4W F	R293	1-247-831-00	CARBON	1K	5%	1/6W
R248	1-247-887-00	CARBON	220K	5%	1/6W	R294	1-247-879-00	CARBON	100K	5%	1/6W
R249	1-247-889-00		270K	5%	1/6W	R295	1-247-879-00	CARBON	100K	5%	1/6W
R250	1-247-889-00		270K	5%	1/6W	R296	1-247-863-00	CARBON	22K	5%	1/6W
						1					

#### NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " 

  " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- Due to standardization, parts with part numbers  $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$  may be different from those used in the

#### CAPACITORS:

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

 $^{\prime}$  MMH : mH, UH :  $\mu\text{H}$ 

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque Asont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro précifié spécifié. ....

Ref.No.	Part No.	Description			
R297	1-247-863-00	CARBON	22K	5%	1/6W
R298	1-247-863-00	CARBON	22K	5%	1/6W
R299	1-247-855-00	CARBON	10K	5%	1/6W
R300	1-247-855-00	CARBON	10K	5%	1/6W
R301 A	3-1-212-849-00	FUSIBLE	<b>4.7</b>	<b>5%</b>	1/4W F
R302	1-247-883-00	CARBON	150K	5%	1/6W
R303 <u>A</u>	.1-212-849-00	FUSIBLE	4.7	<b>5%</b>	1/4W F
R304 <u>A</u>	.1-212-849-00	FUSIBLE	4.7	<b>5%</b>	1/4W F
R305	1-247-831-00	CARBON	1K	5%	1/6W
R306	1-247-867-00	CARBON	33K	5%	1/6W
R307	1-247-843-00	CARBON	3.3K	5%	1/6W
R308	1-247-895-00	CARBON	470K	5%	1/6W
R309	1-247-855-00	CARBON	10K	5%	1/6W
R310	1-247-839-00	CARBON	2.2K	5%	1/6W
R311	1-214-721-00	METAL	470	1%	1/4W
R312	1-214-745-00	METAL	4.7K	1%	1/4W
R313	1-214-745-00	METAL	4.7K	1%	1/4W
R314	1-214-777-00	METAL	100K	1%	1/4W
R315	1-214-777-00	METAL	100K	1%	1/4W
R316	1-214-741-00	METAL	3.3K	1%	1/4W
R317	1-214-777-00	METAL	100K	1%	1/4W
R318	1-214-777-00	METAL	100K	1%	1/4W
R319	1-214-777-00	METAL	100K	1%	1/4W
R320	1-214-753-00	METAL	10K	1%	1/4W
R321	1-214-753-00	CARBON	10K	1%	1/4W
R322	1-247-903-00		1M	5%	1/6W
R323	1-247-815-00		220	5%	1/6W
R324	1-247-815-00	CARBON	220	5%	1/6W
R325	1-247-815-00		220	5%	1/6W
R326	1-247-815-00		220	5%	1/6W
R501	1-247-825-00	CARBON	560	5%	1/6W
R502	1-247-825-00		560	5%	1/6W
R503	1-247-825-00		560	5%	1/6W
R504	1-247-825-00	CARBON	560	5%	1/6W
R505	1-247-801-00		56	5%	1/6W
R901	1-247-847-00		4.7K	5%	1/6W
R902	1-247-903-00	CARBON	1M	5%	1/6W
R903	1-247-871-00		47K	5%	1/6W
R904	1-247-887-00		220K	5%	1/6W
R905	1-247-879-00	CARBON	100K	5%	1/6W
R906	1-247-847-00		<b>4.</b> 7K	5%	1/6W
R907	1-247-855-00		10K	5%	1/6W
R908	1-247-895-00	CARBON	470K	5%	1/6W
R909	1-247-887-00		220K	5%	1/6W
R910	1-247-825-00		560	5%	1/6W

#### ELECTRICAL PARTS

Ref	.No.	Part No.	Description
RV	/102	1-228-239-00 1-228-238-00 1-226-234-00	RES, ADJ, METAL GLAZE 50K (SPEED 45RPM) RES, ADJ, METAL GLAZE 20K (SPEED 33RPM) RES, ADJ, CARBON 2K-B (GAIN)
R۱	V105	1-226-234-00 1-226-236-00 1-226-236-00	RES, ADJ, CARBON 2K-B (GAIN) RES, ADJ, CARBON 10K-B (OFFSET) RES, ADJ, CARBON 10K-B (OFFSET)
R\	V202	1-226-236-00 1-226-236-00 1-228-542-00	RES, ADJ, CARBON 10K-B (V.OFFSET) RES, ADJ, CARBON 10K-B (TONEARM ANGLE 2) RES, ADJ, METAL GLAZE 10K (H.OFFSET)
R	V204	1-228-542-00	RES, ADJ, METAL GLAZE 10K (TONEARM ANGLE 1)
		1-226-236-00 1-228-542-00	RES, ADJ, CARBON 10K-B (STYLUS FORCE) RES, ADJ, METAL GLAZE 10K (STYLUS FORCE)
R	Y601	1-515-323-00	RELAY
S	1 2 3	1-554-337-00 1-554-205-00 1-554-205-00	SWITCH (TONEARM POSITION BOARD) SWITCH, SLIDE (OPEN END) SWITCH, SLIDE (CLOSE END)
S	4 501 502	1-553-909-00 1-554-303-00 1-554-303-00	SWITCH, PUSH (POWER) SWITCH, KEY BOARD (OPEN/CLOSE) SWITCH, KEY BOARD (START/STOP)
S	503	1-554-303-00	SWITCH, KEY BOARD  (ARM TRANSPORT TO RIGHT)
s	504	1-554-303-00	
S	507	1-554-303-00 1-554-303-00 1-554-303-00 1-552-535-00	SWITCH, KEY BOARD (ARM RIFTER) SWITCH, KEY BOARD (REPEAT) SWITCH, KEY BOARD (SPEED 33/45) (E)SWITCH, POWER & VOLTAGE CHANGE
1 1	901 Ā	.1-446-851-31 .1-447-124-00 .1-447-125-00	(E)TRANSFORMER, POWER (AEP,UK)TRANSFORMER, POWER (US,Canadian)TRANSFORMER, POWER
			OSCILLATOR, CERAMIC

#### NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- · Due to standardization, parts with part numbers  $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$  may be different from those used in the set.

#### CAPACITORS:

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· MMH : mH, UH : μH

The components identified by shading and mark hare critical for safety.

Replace only with part number specified.

Les composants identifiés par une trame et une marque Asont critiques pour la sicurité. Ne les remplacer que par une pièce portant le numéro spécifié.

#### MYLAR CAPACITORS

RATING											
( =1	50 VOLT.	100 VOLT.	200 VOLT.	CAR (UE)	50 VOLT.	100 VOLT.	200 VOLT.	CAP. (µF)	50 VOLT.	100 VOLT.	200 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.	CAP. (µF)	PART No.	PART No.	PART No.	CAP. (µP)	PART No.	PART No.	PART No.
0.001	1-108-227-00	1-108-365-00	1-108-409-00	0.01	1-108-239-00	1-108-377-00	1-108-421-00	0.1	1-108-251-00	1-108-389-00	1-108-433-0
0.0012	1-108-351-00	1-108-366-00	1-108-410-00	0.012	1-108-357-00	1-108-378-00	1-108-422-00	0.12	1-108-363-00	1-108-390-00	1-108-434-0
0.0015	1-108-228-00	1-108-367-00	1-108-411-00	0.015	1-108-240-00	1-108-379-00	1-108-423-00	0.15	1-108-252-00	1-108-391-00	1-108-435-0
0.0018	1-108-352-00	1-108-368-00	1-108-412-00	0.018	1-108-358-00	1-108-380-00	1-108-424-00	0.18	1-108-364-00	1-108-392-00	1-108-436-0
0.0022	1-108-230-00	1-108-369-00	1-108-413-00	0.022	1-108-242-00	1-108-381-00	1-108-425-00	0.22	1-108-254-00	1-108-393-00	1-108-437-0
0.0027	1-108-353-00	1-108-370-00	1-108-414-00	0.027	1-108-359-00	1-108-382-00	1-108-426-00	0.27	1-108-854-00	_	_
0.0033	1-108-232-00	1-108-371-00	1-108-415-00	0.033	1-108-244-00	1-108-383-00	1-108-427-00	0.33	1-108-855-00	_	_
0.0039	1-108-354-00	1-108-372-00	1-108-416-00	0.039	1-108-360-00	1-108-384-00	1-108-428-00	0.39	1-108-856-00	_	_
0.0047	1-108-234-00	1-108-373-00	1-108-417-00	0.047	1-108-246-00	1-108-385-00	1-108-429-00	0.47	1-108-857-00	_	_
0.0056	1-108-355-00	1-108-374-00	1-108-418-00	0.056	1-108-361-00	1-108-386-00	1-108-430-00				
0.0068	1-108-237-00	1-108-375-00	1-108-419-00	0.068	1-108-249-00	1-108-387-00	1-108-431-00				
0.0082	1-108-356-00	1-108-376-00	1-108-420-00	0.082	1-108-362-00	1-108-388-00	1-108-432-00				



#### TANTALUM CAPACITORS

			RATING	<b>→</b> :	Use the high voltag	e rated one.	
	3.15 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	25 VOLT.	35 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.				
0.01					→	<b>→</b>	1-131-396-00
0.015	,					→	1-131-397-00
0.022					-	→	1-131-398-00
0.033							1-131-399-00
0.047						→	1-131-400-00
0.068					→	-	1-131-401-00
0.1					→	<b>→</b>	1-131-402-00
0.15					<b>→</b>	<b>→</b>	1-131-403-00
0.22					<b>→</b>	→	1-131-404-00
0.33					>	1-131-409-00	1-131-405-00
0.47	-	-		-	1-131-412-00	<b>→</b>	1-131-406-00
0.68	-	-	-	1-131-415-00	→	1-131-410-00	1-131-407-00
1.0	_	_	1-131-418-00	_	1-131-413-00	→	1-131-408-00
1.5	_	1-131-421-00	-	1-131-416-00	→	1-131-411-00	1-131-348-00
2.2	1-131-424-00	_	1-131-419-00	~	1-131-414-00	1-131-355-00	1-131-349-00
3.3	-	1-131-422-00	_	1-131-417-00	1-131-362-00	1-131-356-00	1-131-350-00
4.7	1-131-425-00	_	1-131-420-00	1-131-369-00	1-131-363-00	1-131-357-00	1-131-351-00
6.8	-	1-131-423-00	1-131-376-00	1-131-370-00	1-131-364-00	1-131-358-00	1-131-352-00
10	1-131-426-00	1-131-383-00	1-131-377-00	1-131-371-00	1-131-365-00	1-131-359-00	1-131-353-00
15	1-131-390-00	1-131-384-00	1-131-378-00	1-131-372-00	1-131-366-00	1-131-360-00	_
22	1-131-391-00	1-131-385-00	1-131-379-00	1-131-373-00	1-131-367-00		
33	1-131-392-00	1-131-386-00	1-131-380-00	1-131-374-00			
47	1-131-393-00	1-131-387-00	1-131-381-00	_			1
68	1-131-394-00	1-131-388-00	_	_			
100	1-131-395-00	_	1 000	_		1 .	



			RATING			
040 (::5)	3 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	35 VOLT
CAP. (µF)	PART No.					
0.033						1-131-273-00
0.047						1-131-274-00
0.068						1-131-275-00
0.1						1-131-276-00
0.15					*	1-131-277-00
0.22			_	_	1-131-262-00	1-131-278-00
0.33			_	-	1-131-263-00	1-131-279-00
0.47			1-131-169-00		1-131-264-00	1-131-280-00
0.68			_	1-131-258-00	1-131-265-00	1-131-281-00
1.0			1-131-254-00		1-131-266-00	1-131-282-00
1.5		1-131-250-00	-	_	1-131-267-00	1-131-283-00
2.2		_	_	1-131-259-00	1-131-268-00	1-131-284-00
3.3			1-131-255-00	_	1-131-269-00	
4.7		1-131-251-00	1-131-171-00	_	1-131-270-00	_
6.8		_	_	1-131-260-00	1-131-271-00	_
10	-	-	1-131-256-00	_	1-131-272-00	-
15	_	1-131-252-00	_	1-131-261-00		
22	-	_	1-131-257-00	-		
33	1-131-176-00	1-131-253-00	1-131-173-00	_		
47	1-131-288-00	1-131-174-00		_	ŀ	
100	1-131-177-00					

#### ELECTROLYTIC CAPACITORS

			RATING		→: Use the high vol	tage rated one.
	6.3 VOLT.	10 VOLT.	16 VOLT.	25 VOLT.	35 VOLT.	50 VOLT.
CAP. (μF)	PART No.	PART No.				
0.47						1-121-726-00
1.0					<b>→</b>	1-121-391-00
2.2					-	1-121-450-00
3.3	-		→	1-121-392-00	<b>→</b>	1-121-393-00
4.7	→	→	→	1-121-395-00	→	1-121-396-00
10	<b>→</b>		1-121-651-00	1-121-398-00	<b>→</b>	1-121-738-00
22	→	→	1-121-479-00	1-121-480-00	1-121-662-00	1-121-152-00
33		→	1-121-403-00	1-121-404-00	1-121-652-00	1-121-405-00
47	-	1-121-352-00	1-121-409-00	1-121-410-00	1-121-653-00	1-121-411-00
100	→	1-121-414-00	1-121-415-00	1-121-416-00	1-121-357-00	1-121-417-00
220	1-121-419-00	1-121-420-00	1-121-421-00	1-121-422-00	1-121-261-00	1-121-423-00
330	1-121-751-00	1-121-805-00	1-121-521-00	1-121-654-00	1-121-655-00	1-121-656-00
470	1-121-424-00	1-121-425-00	1-121-426-00	1-121-733-00	1-121-361-00	1-121-810-00
1000		1-121-736-00	1-121-245-00	1-121-657-00	1-121-388-00	1-123-061-00
2200	1-121-658-00	1-121-659-00	1-121-660-00	1-123-067-00	1-121-984-00	
3300	1-121-661-00	1-123-075-00	1-123-071-00	-		

0.1D ( E)	100 VOLT.	160 VOLT.	250 VOLT.	350 VOLT.	
CAP. (μF)	PART No.	PART No.	PART No.	PART No.	
0.47		_	_		
1.0	1-123-249-00	1-123 252-00	1-123-003-00	1-121-168-00	
2.2	1-123-250-00	1-123-326-00	_	1-123-028-00	
3.3	1-121-995-00	_	1-123-004-00	1-123-006-00	
4.7	1-123-255-00	1-121-246-00	1-121-759-00	1-123-007-00	
10	1-121-126-00	1-121-999-00	1-123-254-00	1-123-008-00	
22	1-121-996-00	1-123-253-00	1-123-005-00	1-123-022-00	
33	1-121-997-00	1-121-757-00	_		
47	1-123-251-00	1-121-919-00	-		
100	1-123-084-00		_		
	1	1	1	1	

#### CERAMIC CAPACITORS

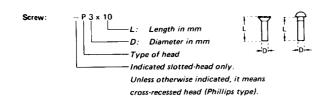
	RATING								
	50 VOLT.		50 VOLT.	0.0 ( 5)	50 VOLT.	CAP. (μF)	50 VOLT.		
CAP. (pF)	PART No.	CAP. (pF)	PART No.	CAP. (pF)	PART No.		PART No.		
0.5	1-101-837-00	22	1-102-959-00	150	1-101-361-00	0.001	1-102-074-00		
0.75	1-101-586-00	24	1-102-960-00	160	1-101-367-00	0.0012	1-102-118-00		
1.0	1-102-934-00	27	1-102-961-00	180	1-102-976-00	0.0015	1-102-119-00		
1.5	1-101-576-00	30	1-102-962-00	200	1-102-977-00	0.0018	1-102-120-00		
2.0	1-102-935-00	33	1-102-963-00	220	1-102-978-00	0.0022	1-102-121-00		
3	1-102-936-00	36	1-102-964-00	240	1-102-979-00	0.0027	1-102-122-00		
4	1-102-937-00	39	1-102-965-00	270	1-102-980-00	0.0033	1-102-123-00		
5	1-102-942-00	43	1-102-966-00	300	1-102-981-00	0.0039	1-102-124-0		
6	1-102-943-00	47	1-101-880-00	330	1-102-820-00	0.0047	1-102-125-00		
7	1-102-944-00	51	1-101-882-00	360	1-102-821-00	0.0056	1-102-126-0		
8	1-102-945-00	56	1-101-884-00	390	1-102-822-00	0.0068	1-102-127-00		
9	1-102-946-00	62	1-101-886-00	430	1-102-823-00	0.0082	1-102-128-0		
10	1-102-947-00	68	1-101-888-00	470	1-102-824-00	0.01	1-102-129-00		
11	1-102-948-00	75	1-101-890-00	510	1-101-059-00	0.022	1-101-005-0		
12	1-102-949-00	82	1-102-971-00	560	1-102-115-00	0.047	1-101-006-0		
13	1-102-950-00	91	1-102-972-00	680	1-102-116-00				
15	1-102-951-00	100	1-102-973-00	820	1-102-117-00				
16	1-102-952-00	110	1-102-815-00						
18	1-102-953-00	120	1-102-816-00	1					
20	1-102-958-00	130	1-101-081-00						

 $0.001\mu\text{F} = 1,000\text{pF}$ 

#### CERAMIC (SEMICONDUCTOR) CAPACITORS

RATING →: Use the high voltage rated one.							
( -)	25 VOLT.	50 VOLT.	0.0 (v.E)	25 VOLT.	50 VOLT.		
CAP. (µF)	PART No.	PART No.	CAP. (μF)	PART No.	PART No.		
0.001	→	1-161-039-00	0.018	1-161-016-00	1-161-054-00		
0.0012	<b>→</b>	1-161-040-00	0.022	1-161-017-00	1-161-055-00		
0.0015		1-161-041-00	0.027	1-161-018-00	1-161-056-00		
0.0018		1-161-042-00	0.033	1-161-019-00	1-161-057-00		
0.0022		1-161-043-00	0.039	1-161-010-00	1-161-058-00		
0.0027	<b>→</b>	1-161-044-00	0.047	1-161-021-00	1-161-059-0		
0.0033	→	1-161-045-00	0.056	<b>→</b>	1-161-060-00		
0.0039		1-161-046-00	0.068	<b>→</b>	1-161-061-00		
0.0047	→	1-161-047-00	0.082	1-161-024-00	1-161-062-0		
0.0056	→	1-161-048-00	0.1	1-161-025-00	1-161-063-0		
0.0068	<b>→</b>	1-161-049-00					
0.0082	1-161-012-00	1-161-050-00					
0.01	1-161-013-00	1-161-051-00					
0.012	→	1-161-052-00					
0.015	1-161-015-00	1-161-053-00					

#### HARDWARE NOMENCLATURE



Reference Designation	Shape	Description	Remarks
	ļ	SCREWS	
Р	€⊃	pan-head screw	binding-head (B) screw for replacement
PWH	<b>₽</b>	pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP	<b>8</b> 53	pan-head screw with spring washer	binding-head (B) screw and spring washer for replace- ment
PSW PSPW	<b>98</b> 13-	pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R	₽	round-head screw	binding-head (B) screw for replacement
K	₽	flat-countersunk-head screw	
RK	<b>€</b> ⊃	oval-countersunk-head screw	
В	<b>€</b>	binding-head screw	
T	₽	truss-head screw	binding-head (B) screw for replacement
F	<del>[</del> ]	flat-fillister-head screw	
RF	€	fillister-head screw	
BV	<b>(</b> )	braizer-head screw	

Nut, Washer, Retaining ring:	
N 3	Diameter of usable screw or shaft
L	Reference designation

Reference Designation	Shape	Description	Remarks						
	SELF-TAPPING SCREWS								
TA	(H)	self-tapping screw	ex: TA, P 3 x 10						
PTP	€===	pan-head self-tapping screw	binding-head self- tapping (TA, B) screw for replacement						
PTPWH	<b>=</b>	pan-head self-tapping screw with washer face	binding-head self tapping (TA, B) screw and flat washer for replacement						
PTTWH	<b>(1)</b>	pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement						
	L	SET SCREWS							
sc	-€Э-	set screw							
sc	<b>⊕</b> €∃-	hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket						
		NUT							
2	-0-0	nut							
		WASHERS							
W	0	flat washer							
SW	<b>-⊚-1</b> -	spring washer							
LW	0	internal-tooth lock washer	ex: LW3, internal						
LW	٥	external-tooth lock washer	ex: LW3, external						
		RETAINING RINGS							
E	6	retaining ring							
G	8	grip-type retaining ring							